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AVIATION

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Leslie F. Bell, Vice-President
J. Paul Johnson, Editor

Leslie F. Bell
Managing Editor

Charles G. Cleveland
Vice-President

Paul Horton
Washington

★

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The Birdmen's Perch

Sometimes your editor wishes that all pilots were old birds. Then he'd always be sure of having lots of gossip for this page. No, please, when you run through the gate, swing a possible postcard about to some other. Don't your letters go?

Source: As. WILLIAM, Manager, Aviation Department
Gulf Aviation Products, Gulf Refining, Independence, Mo.

OH! SMOOTH PHOKEY!



"What a story about our fellow birds being as-reposited from Mexico to Miami in small planes. I know of a South Carolina gentleman who had his 4-year-old nephew and four plane flown from Spartanburg to Greenville for sport." — B

WHAT'S A MOTOR MORE OR LESS?



"A lady Air tells me this one about a very pilot."

While he was up putting a plane through its paces, the motor follows. But the pilot just lifted his eyebrows, kept his hands on the stick, and landed the plane in front of the hangar.

As the ground crew raised those open-mouthed, he shrugged his shoulders (climbed in his car and moved away, not saying one blather word).

She said she'd forgotten the pilot's name, but heard he was working at some airport in Connecticut. Can anyone see the right or else? — W

RECORD HOLDER

Major Leslie G. Nelson, born November 20, 1890, at 190,000 passengers, more, is the only pilot in the service plane, a 15-passenger Ford 15-passenger, he was Gulf grade Oil and Gulf Aviation Co. exclusively.



THIS MONTH'S WHOPPER

(as told by telegrams)

- RED HAD, STAMPA, N.J. MY PLANE JENNY DISAPPEARED LAST MOON. REPORTED OVER HAWKING HENDED EAST. PLANE KEEF EYE PERKES. ART. BATH, CHILADO, ILL.
- ART. YE GOS! DIDN'T THINK THAT OLD CRATE COULD GET OFF THE GROUND. AIR.
- SID. POLICE PLANE AT HUNTINGTON, N.J. REPORTS JENNY FLYING UPONCE OVER WITHOUT A PILOT. CLARE THOUGHTFULLY HEARD HER YELLING "WHOPPER." SO ONE CAN CATCH HER. WILL YOU HELP? ART.
- ART. WILL HAVE YOU IN JAIL FOR THIS. YOUR JENNY MEN OVER THIS AIRPORT LOOPING LIKE MAD AND WON'T STOP. CLARE SAYS SHE'S AN ANGEL. WHAT DID YOU DO TO HER? AIR.
- SID. DON'T DO ANYTHING EXCEPT GIVE HER A FILLING OF GULF AVIATION GAS. ART.
- ART. THAT'S ENOUGH. TRAILING JENNY TO PHILADELPHIA. ONE CHECKED GULF AND DID HANGAR. HADLE ALL THE WAY. SAYS SHE WON'T COME BACK TO YOU UNLESS YOU PROMISE TO FIND HER. GULF AVIATION GAS ALWAYS. HADLE NOT FEEL LIKE A SPYING GILDED. SID.
- SID. TELL JENNY I PROMISE. ART.
- ART. O.K. BUT I HADN'T IT IN WRITING. JENNY.

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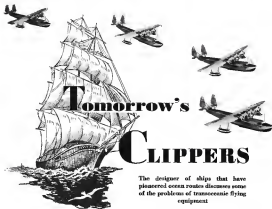


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AVIATION for October, 1936

* * * * *



The designer of ships that have plied ocean routes discusses some of the problems of transoceanic flying equipment

ONLY a few years ago the establishment of scheduled air transportation for passengers and mail across the vast ocean barriers which have hindered swift international trade for centuries was considered a wild dream. Yet the dream became reality on April 17, 1935, when the Pan American Airways Clipper crossed the Pacific on a scheduled flight to Honolulu, and later by well-controlled steps (after judicious careful preliminary preparation) pushed her way across to Midway, to Wake, to Guam and to Manila. It is no longer questioned that rapid and comfortable transportation by air across the ocean will be routine within a few years. Although the development of aircraft making possible this great advance has been much more rapid than the development of any other form of transportation, what knowledge we do have has been gained only by a vast amount of meticulous study and effort on the part of the manufacturers of equipment and operators.

The writer believes that while various types of aircraft border as

well as lighter than air, could be used on several occasions were successfully used, it is the large flying boat which offers most advantages for the safety, efficiency and success of a regular transoceanic airline. This, however, must not be considered a final prediction for the future. Eventually, other types of aircraft may be developed that will offer enough advantages to warrant careful consideration of their possibilities. For example, aircraft with power units, fuel, useful load, flying quarters, etc. situated inside the wing boundaries may be developed and may prove satisfactory for transoceanic service. Other types may be developed that will take off from the ground or even from a rail track (cf. "Laid-Launched Seaplane," *Frank T. Courtney, Aviation, September, 1935—24*)

and will have provisions for landing on the water either in cases of emergency or regularly. For the immediate future, however, for large flying boat appears to offer the best solution. Several modifications point to a flying boat of conceivably large size—up to 100,000 lb. maximum

By L. L. Sikorsky

*Chiefly from
Division of Naval Aircraft
Corporation*



Three views in Atlantic Clipper. The double winged 4-10 motor (right) can also be seen in the 4-10 motor (left) and the 4-10 motor (right) can also be seen in the 4-10 motor (left) and the 4-10 motor (right) can also be seen in the 4-10 motor (left).

Why larger boats?

The importance of the service and the substantial long flights necessary on non-stop crossings of major oceans require two shifts of crew with proper arrangements for rest sleeping and dining facilities. The importance of the service will also require large and expensive equipment for radio, navigation, etc. This equipment and large crew in a ready overhead which can be justified only by carrying a number of passengers well in excess of the number of crew. The passengers must also have good accommodations, sleeping quarters, dining service and plenty of room to move about.

Finally, the importance of reliable flight for thousands of miles without land landings makes it vital that the major mechanisms of the plane (engines, fuel and oil tanks and lines, controls, etc.) should be accessible for inspection and maintenance in flight. It would be necessary to carry on board a small repair shop and stock room with the essential spare parts and materials. It would be necessary to provide accessibility to all major parts of the boat hull and wings for whatever service or repair might become necessary. These, and many other considerations, point to an aircraft of substantially large size for transoceanic travel.

Not the least among other requirements, the plane must have at least four (and possibly six or more) engines to permit good flying characteristics should part of the engines be out of commission. It must have good blind flying characteristics and be well adapted to fly in stormy weather. The latter suggests the need for heavy wing loading. It is probable that



wing loadings between 30 and 40 lb. per square foot will be commonly used on such ships. [See also *Journal of the Aeronautical Sciences*, July 1936, p. 339—354.]

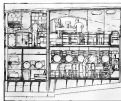
Not indubitably the most difficult problem is in obtaining the requisite long flying range. This can not be secured by any means other than through efficient high efficiency of the aircraft. The plane must possess excellent performance and flying characteristics in spite of the combination of heavy wing loading with heavy power loading. Therefore, a very clean design, high aspect ratio and high L/D are essential.

The 4500 mile range which is adequate to permit non-stop operation across the North Atlantic (which also appears sufficient for any other major air route in the world) may not appear at first to be particularly difficult to obtain. Several standing world records are above this mark. The present airplane record, however, is still considerably below this figure, and while it is more important record flights are usually made with the ship overhauled above the A.T.C. area requirements, fitted with a soundproofing, and carrying into or on payload. For the one under discussion, the plane would have to produce this range within the

last factors, take off, stability and other characteristics required by the regulations. The ship further would have to carry a payload of 2-10 per cent of the gross weight. A flying capacity about equal to the payload would have to be assigned to the various items of comfort such as carpets, soundproofing, sleeping and dining accommodations, policy, food, water, heating plant, electrical equipment, etc. Thus on a plane of 100,000 lb. gross, these items would represent a load of 10 to 15,000 lb. according to the degree of luxury required. From the standpoint of design engineering, all that is useful load to be carried in spite of the fact that in a contract it is usually called structural weight. To combine the carrying of all interior furnishings, plus 30 or 40 passengers, baggage, a large crew and extensive equipment, with a 4500 mile cruising range is a very difficult problem, and at the present time there is no airplane in existence that can accomplish this feat.

Only a few years ago such aircraft could not have been produced on the basis of knowledge and materials then available. However, the progress that has been made in aviation is general and in the several stages mentioned below has made it possible to build a transoceanic airplane to fulfill the above mentioned requirements. Outstanding have been (a) the development of the constant speed propeller, (b) the remarkable improvement in engines, particularly in high take-off rating combined with low fuel consumption at cruising power; (c) various aerodynamic developments, particularly special types of flaps to meet take-off and landing conditions with air of high wing loading.

It is worth mentioning that when a new design is under consideration and diligent effort is being made by an engineering group to raise performance to a possible maximum, it often appears that there is no course open for further improvement beyond the design which is being prepared. When the plane is finally completed and thoroughly tested and studied, however, essential direct information and valuable experimental data, together with general research and other information, becomes available. This in turn opens new avenues of possible improvement, and probably a more



A section of the 4-10, now in engineering, indicating the size and general arrangement of temporary design.

advanced design is evolved which often exceeds by far the previous one. An example of such progress can clearly be seen in the accompanying tables which give comparative performances of the 5-40 and 5-42 flying boats, both designed by the same engineering group.

The 5-40 was placed in service in 1931. The first plane, called the "American Clipper," is the ancestor of the flying Clipper ships of the Pan American fleet. In 1931 this ship was considered one of the leading airplanes in the world. In 1934 the 5-42 Clipper type was placed in service. This ship was used to make a considerable reduction in the time of the South American schedule, and in 1935 it made possible the beginning of regular trans-Pacific flying.

The following tables give comparative data on the 5-40 and the latest type of 5-42, the 5-42-B, based on a range of 1000 miles.

	5-40	5-42-B
Gross Weight	10,000 lb.	12,000 lb.
Wingspan	40 ft.	42 ft.
Length	100 ft.	100 ft.
Wing Area	1,600 sq. ft.	1,764 sq. ft.
Wing Loading	6.25 lb./sq. ft.	6.80 lb./sq. ft.
Take-off speed, m.p.h.	100	100
Cruising speed, m.p.h.	150	150
Wing Loading	30 lb.	32 lb.

Table II gives the comparative efficiency of both ships based on the same 1000 mile range and gives the results of a theoretical 1000 mile run.

	5-40	5-42-B
Wingspan	40 ft.	42 ft.
Length	100 ft.	100 ft.
Wing Area	1,600 sq. ft.	1,764 sq. ft.
Wing Loading	6.25 lb./sq. ft.	6.80 lb./sq. ft.

Table III gives the comparative range of both ships based on the same 1000 mile range and gives the results of a theoretical 1000 mile run.

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Wing Loading	6.25 lb./sq. ft.	6.80 lb./sq. ft.
Take-off speed, m.p.h.	100	100
Cruising speed, m.p.h.	150	150
Wing Loading	30 lb.	32 lb.

* Wingspan only with radio gear inside.

It is not the object of this article to discuss the various items on which the general efficiency of a design depends. It may, however, be of interest to mention briefly a few particular factors that influence the relation between size and efficiency, because certain divergent points are thus exposed. In the past it has often been considered that the structural weight of a plane of substantially larger size would become prohibitively great compared to the lifting capacity of the wings, and therefore, the larger the plane the smaller would be the ratio of useful load to gross weight.

Space does not permit going deeply into this problem, but an extensive study of this subject brought the writer to the following conclusion:

(1) While it is correct that the structural weight of the wing increases faster than the lifting capacity when the plane becomes larger, the structural weight of most other items may remain substantially in proportion to the gross weight and the proportional percentage resistance improves in the larger ship. This is particularly noticeable with respect to fuel tanks and side floats, as can be seen in Table IV on page 43.

(Turn to page 43)



1936 Race Planes,

The author, formerly AVIATION'S West Coast Editor, now associated with Al Menasco and his engine company, has had unusual opportunity to size up design trends at this year's National Air Races.

THE outstanding design features marked the 1936 National Air Races and, if they may be taken as indicating a trend, both sets of significance. Most striking was the almost complete absence of the staging field by aircraft powered with ratings of 100-hp type, but one place being taken by a radical powered plane in the course of all-around closed course racing. Also noteworthy was the complete absence, for the first time in the history of American racing, of the "closed" airplane, the conventional monoplane with retractable landing gear, and with no exposed struts, wires, or other drag-producing features. To designers accustomed to a long line of wire and strut braced planes with fixed landing gear, such as the Lord Nelsons, the Gee Boys, Wright-Wheats, Howards' "Bills", and "Baker McCaffery," "Miss Los Angeles," "Miss Alford Special," and other famous and successful racers which have been wont to narrow their way to victory to the tune of the leading brace wires, it was a scene for popular perplexity to witness conventional monoplanes with fully retractable landing gear win all first places in the race, the first two places at both 250-cu. cm. and the first four places in the Thompson Trophy. It would seem that such a short of a design outside risk over defense the new clever monoplane racer.

Nevertheless, the cautious designer will not be tempted into a complete abandonment of his beloved wire braced wings, etc., without at least giving a few thoughts to the fact that the wire braced "Miss Los Angeles" has placed in the money three times as often as the Thompson Trophy competitors, and that the most loaded Chester Special, with fixed conventional landing gear, this year was beaten only by the new Infanteria Special flown by Nussmeier in both 275-cu. cm. races, and defeated all of the 250-cu. cm. racers, but Detroit in the Grove Trophy Race when it placed third behind Detroit and Nussmeier in that order.

In fact, one of the most significant features of the 1936 season was the performance achieved shown by Chester's "Joey" and McCaffery's "Miss Los Angeles." Placing the 100-hp Thompson Trophy Race at an average speed of better than 220 m.p.h., more than 10 m.p.h. faster than the 1935 winning speed, the "Miss Los Angeles" will record no better than 6th place. Chester's speed of 230.475 set in the 275-cu. cm. race was also better than 10 m.p.h. faster than the season's time in last year's Thompson event, but settled him no better than seventh place. These examples will stimulate the remarkable advances made by wire and wire-braced racers this year, an accompanying rule giving a clear picture of the case-to-year

speed improvement which has been shown by all of the well-known racing planes. Nevertheless, on the basis of performance at Los Angeles we may return to the monoplane with "loaded form" for the next design season at the next and later race year to answer conclusively whether further cockpit loading, engine working, wing area reduction, etc., can bring "Miss Los Angeles" and others of her ilk back into favor.

Unfortunately, the plane which performed best in one of which the first is known from the standpoint of rated design. However, Chevrolet's Renault-powered Cadillac racer has been an outstanding European performer for a number of years and the general features of this machine are well known to the majority of American designers (See "L'Affaire Cadillac-Aviation," July, 1934). Of Detroit's plane the most significant point is that there is no one outstanding feature which outshines others. The engine, the propeller, and the airplane itself, each is a component part carefully balanced to fit into a true plane composition which has reached in the latest European race yet developed anywhere in the world. Of low-wing conventional monoplane design and all wood construction, the Cadillac is not a small plane for its power, but it is extremely heavily loaded in base area at the American racers. The tailplane appears

Race People

By Charles F. McReynolds

front, but also low and curved, you see of wings and control surfaces to the fuselage appear have kept deep in a streamline. The pilot's cockpit being also appears somewhat large, but a close inspection reveals extremely fine lines, showing barely width for the pilot to turn his head, and with the engine emerging perfectly into the fin. All surfaces of the plane are perfectly smooth with a glossy finish which must add somewhat to the speed. The wing is of simple area but of very thin section and is understood to feature multi-spar construction with heavy plywood covering. Certainly Detroit did not fight the sharp pylon turn, flying them as clearly as the Americans, even when racing at 200 m.p.h. at better, indicating that the wing structure is not so delicate as some had supposed. Landing gear is operated by a compressed air bottle system, with an



Photo by McReynolds



Above—Detroit's winning Cadillac piloted by Louis Stinson. Below—Thompson winning Cadillac flown by Chevrolet.

MAJOR AIR RACE SPEED CHAMPIONSHIPS — YEAR BY YEAR —

	1935 Speed in m.p.h.	1936 Speed in m.p.h.	1937 Speed in m.p.h.	1938 Speed in m.p.h.	1939 Speed in m.p.h.	1940 Speed in m.p.h.	1941 Speed in m.p.h.	1942 Speed in m.p.h.	1943 Speed in m.p.h.	1944 Speed in m.p.h.	1945 Speed in m.p.h.	1946 Speed in m.p.h.	1947 Speed in m.p.h.	1948 Speed in m.p.h.	1949 Speed in m.p.h.	1950 Speed in m.p.h.	1951 Speed in m.p.h.	1952 Speed in m.p.h.	1953 Speed in m.p.h.	1954 Speed in m.p.h.	1955 Speed in m.p.h.	1956 Speed in m.p.h.	1957 Speed in m.p.h.	1958 Speed in m.p.h.	1959 Speed in m.p.h.	1960 Speed in m.p.h.	1961 Speed in m.p.h.	1962 Speed in m.p.h.	1963 Speed in m.p.h.	1964 Speed in m.p.h.	1965 Speed in m.p.h.	1966 Speed in m.p.h.	1967 Speed in m.p.h.	1968 Speed in m.p.h.	1969 Speed in m.p.h.	1970 Speed in m.p.h.	1971 Speed in m.p.h.	1972 Speed in m.p.h.	1973 Speed in m.p.h.	1974 Speed in m.p.h.	1975 Speed in m.p.h.	1976 Speed in m.p.h.	1977 Speed in m.p.h.	1978 Speed in m.p.h.	1979 Speed in m.p.h.	1980 Speed in m.p.h.	1981 Speed in m.p.h.	1982 Speed in m.p.h.	1983 Speed in m.p.h.	1984 Speed in m.p.h.	1985 Speed in m.p.h.	1986 Speed in m.p.h.	1987 Speed in m.p.h.	1988 Speed in m.p.h.	1989 Speed in m.p.h.	1990 Speed in m.p.h.	1991 Speed in m.p.h.	1992 Speed in m.p.h.	1993 Speed in m.p.h.	1994 Speed in m.p.h.	1995 Speed in m.p.h.	1996 Speed in m.p.h.	1997 Speed in m.p.h.	1998 Speed in m.p.h.	1999 Speed in m.p.h.	2000 Speed in m.p.h.	2001 Speed in m.p.h.	2002 Speed in m.p.h.	2003 Speed in m.p.h.	2004 Speed in m.p.h.	2005 Speed in m.p.h.	2006 Speed in m.p.h.	2007 Speed in m.p.h.	2008 Speed in m.p.h.	2009 Speed in m.p.h.	2010 Speed in m.p.h.	2011 Speed in m.p.h.	2012 Speed in m.p.h.	2013 Speed in m.p.h.	2014 Speed in m.p.h.	2015 Speed in m.p.h.	2016 Speed in m.p.h.	2017 Speed in m.p.h.	2018 Speed in m.p.h.	2019 Speed in m.p.h.	2020 Speed in m.p.h.	2021 Speed in m.p.h.	2022 Speed in m.p.h.	2023 Speed in m.p.h.	2024 Speed in m.p.h.	2025 Speed in m.p.h.	2026 Speed in m.p.h.	2027 Speed in m.p.h.	2028 Speed in m.p.h.	2029 Speed in m.p.h.	2030 Speed in m.p.h.	2031 Speed in m.p.h.	2032 Speed in m.p.h.	2033 Speed in m.p.h.	2034 Speed in m.p.h.	2035 Speed in m.p.h.	2036 Speed in m.p.h.	2037 Speed in m.p.h.	2038 Speed in m.p.h.	2039 Speed in m.p.h.	2040 Speed in m.p.h.	2041 Speed in m.p.h.	2042 Speed in m.p.h.	2043 Speed in m.p.h.	2044 Speed in m.p.h.	2045 Speed in m.p.h.	2046 Speed in m.p.h.	2047 Speed in m.p.h.	2048 Speed in m.p.h.	2049 Speed in m.p.h.	2050 Speed in m.p.h.	2051 Speed in m.p.h.	2052 Speed in m.p.h.	2053 Speed in m.p.h.	2054 Speed in m.p.h.	2055 Speed in m.p.h.	2056 Speed in m.p.h.	2057 Speed in m.p.h.	2058 Speed in m.p.h.	2059 Speed in m.p.h.	2060 Speed in m.p.h.	2061 Speed in m.p.h.	2062 Speed in m.p.h.	2063 Speed in m.p.h.	2064 Speed in m.p.h.	2065 Speed in m.p.h.	2066 Speed in m.p.h.	2067 Speed in m.p.h.	2068 Speed in m.p.h.	2069 Speed in m.p.h.	2070 Speed in m.p.h.	2071 Speed in m.p.h.	2072 Speed in m.p.h.	2073 Speed in m.p.h.	2074 Speed in m.p.h.	2075 Speed in m.p.h.	2076 Speed in m.p.h.	2077 Speed in m.p.h.	2078 Speed in m.p.h.	2079 Speed in m.p.h.	2080 Speed in m.p.h.	2081 Speed in m.p.h.	2082 Speed in m.p.h.	2083 Speed in m.p.h.	2084 Speed in m.p.h.	2085 Speed in m.p.h.	2086 Speed in m.p.h.	2087 Speed in m.p.h.	2088 Speed in m.p.h.	2089 Speed in m.p.h.	2090 Speed in m.p.h.	2091 Speed in m.p.h.	2092 Speed in m.p.h.	2093 Speed in m.p.h.	2094 Speed in m.p.h.	2095 Speed in m.p.h.	2096 Speed in m.p.h.	2097 Speed in m.p.h.	2098 Speed in m.p.h.	2099 Speed in m.p.h.	2100 Speed in m.p.h.	2101 Speed in m.p.h.	2102 Speed in m.p.h.	2103 Speed in m.p.h.	2104 Speed in m.p.h.	2105 Speed in m.p.h.	2106 Speed in m.p.h.	2107 Speed in m.p.h.	2108 Speed in m.p.h.	2109 Speed in m.p.h.	2110 Speed in m.p.h.	2111 Speed in m.p.h.	2112 Speed in m.p.h.	2113 Speed in m.p.h.	2114 Speed in m.p.h.	2115 Speed in m.p.h.	2116 Speed in m.p.h.	2117 Speed in m.p.h.	2118 Speed in m.p.h.	2119 Speed in m.p.h.	2120 Speed in m.p.h.	2121 Speed in m.p.h.	2122 Speed in m.p.h.	2123 Speed in m.p.h.	2124 Speed in m.p.h.	2125 Speed in m.p.h.	2126 Speed in m.p.h.	2127 Speed in m.p.h.	2128 Speed in m.p.h.	2129 Speed in m.p.h.	2130 Speed in m.p.h.	2131 Speed in m.p.h.	2132 Speed in m.p.h.	2133 Speed in m.p.h.	2134 Speed in m.p.h.	2135 Speed in m.p.h.	2136 Speed in m.p.h.	2137 Speed in m.p.h.	2138 Speed in m.p.h.	2139 Speed in m.p.h.	2140 Speed in m.p.h.	2141 Speed in m.p.h.	2142 Speed in m.p.h.	2143 Speed in m.p.h.	2144 Speed in m.p.h.	2145 Speed in m.p.h.	2146 Speed in m.p.h.	2147 Speed in m.p.h.	2148 Speed in m.p.h.	2149 Speed in m.p.h.	2150 Speed in m.p.h.	2151 Speed in m.p.h.	2152 Speed in m.p.h.	2153 Speed in m.p.h.	2154 Speed in m.p.h.	2155 Speed in m.p.h.	2156 Speed in m.p.h.	2157 Speed in m.p.h.	2158 Speed in m.p.h.	2159 Speed in m.p.h.	2160 Speed in m.p.h.	2161 Speed in m.p.h.	2162 Speed in m.p.h.	2163 Speed in m.p.h.	2164 Speed in m.p.h.	2165 Speed in m.p.h.	2166 Speed in m.p.h.	2167 Speed in m.p.h.	2168 Speed in m.p.h.	2169 Speed in m.p.h.	2170 Speed in m.p.h.	2171 Speed in m.p.h.	2172 Speed in m.p.h.	2173 Speed in m.p.h.	2174 Speed in m.p.h.	2175 Speed in m.p.h.	2176 Speed in m.p.h.	2177 Speed in m.p.h.	2178 Speed in m.p.h.	2179 Speed in m.p.h.	2180 Speed in m.p.h.	2181 Speed in m.p.h.	2182 Speed in m.p.h.	2183 Speed in m.p.h.	2184 Speed in m.p.h.	2185 Speed in m.p.h.	2186 Speed in m.p.h.	2187 Speed in m.p.h.	2188 Speed in m.p.h.	2189 Speed in m.p.h.	2190 Speed in m.p.h.	2191 Speed in m.p.h.	2192 Speed in m.p.h.	2193 Speed in m.p.h.	2194 Speed in m.p.h.	2195 Speed in m.p.h.	2196 Speed in m.p.h.	2197 Speed in m.p.h.	2198 Speed in m.p.h.	2199 Speed in m.p.h.	2200 Speed in m.p.h.	2201 Speed in m.p.h.	2202 Speed in m.p.h.	2203 Speed in m.p.h.	2204 Speed in m.p.h.	2205 Speed in m.p.h.	2206 Speed in m.p.h.	2207 Speed in m.p.h.	2208 Speed in m.p.h.	2209 Speed in m.p.h.	2210 Speed in m.p.h.	2211 Speed in m.p.h.	2212 Speed in m.p.h.	2213 Speed in m.p.h.	2214 Speed in m.p.h.	2215 Speed in m.p.h.	2216 Speed in m.p.h.	2217 Speed in m.p.h.	2218 Speed in m.p.h.	2219 Speed in m.p.h.	2220 Speed in m.p.h.	2221 Speed in m.p.h.	2222 Speed in m.p.h.	2223 Speed in m.p.h.	2224 Speed in m.p.h.	2225 Speed in m.p.h.	2226 Speed in m.p.h.	2227 Speed in m.p.h.	2228 Speed in m.p.h.	2229 Speed in m.p.h.	2230 Speed in m.p.h.	2231 Speed in m.p.h.	2232 Speed in m.p.h.	2233 Speed in m.p.h.	2234 Speed in m.p.h.	2235 Speed in m.p.h.	2236 Speed in m.p.h.	2237 Speed in m.p.h.	2238 Speed in m.p.h.	2239 Speed in m.p.h.	2240 Speed in m.p.h.	2241 Speed in m.p.h.	2242 Speed in m.p.h.	2243 Speed in m.p.h.	2244 Speed in m.p.h.	2245 Speed in m.p.h.	2246 Speed in m.p.h.	2247 Speed in m.p.h.	2248 Speed in m.p.h.	2249 Speed in m.p.h.	2250 Speed in m.p.h.	2251 Speed in m.p.h.	2252 Speed in m.p.h.	2253 Speed in m.p.h.	2254 Speed in m.p.h.	2255 Speed in m.p.h.	2256 Speed in m.p.h.	2257 Speed in m.p.h.	2258 Speed in m.p.h.	2259 Speed in m.p.h.	2260 Speed in m.p.h.	2261 Speed in m.p.h.	2262 Speed in m.p.h.	2263 Speed in m.p.h.	2264 Speed in m.p.h.	2265 Speed in m.p.h.	2266 Speed in m.p.h.	2267 Speed in m.p.h.	2268 Speed in m.p.h.	2269 Speed in m.p.h.	2270 Speed in m.p.h.	2271 Speed in m.p.h.	2272 Speed in m.p.h.	2273 Speed in m.p.h.	2274 Speed in m.p.h.	2275 Speed in m.p.h.	2276 Speed in m.p.h.	2277 Speed in m.p.h.	2278 Speed in m.p.h.	2279 Speed in m.p.h.	2280 Speed in m.p.h.	2281 Speed in m.p.h.	2282 Speed in m.p.h.	2283 Speed in m.p.h.	2284 Speed in m.p.h.	2285 Speed in m.p.h.	2286 Speed in m.p.h.	2287 Speed in m.p.h.	2288 Speed in m.p.h.	2289 Speed in m.p.h.	2290 Speed in m.p.h.	2291 Speed in m.p.h.	2292 Speed in m.p.h.	2293 Speed in m.p.h.	2294 Speed in m.p.h.	2295 Speed in m.p.h.	2296 Speed in m.p.h.	2297 Speed in m.p.h.	2298 Speed in m.p.h.	2299 Speed in m.p.h.	2300 Speed in m.p.h.	2301 Speed in m.p.h.	2302 Speed in m.p.h.	2303 Speed in m.p.h.	2304 Speed in m.p.h.	2305 Speed in m.p.h.	2306 Speed in m.p.h.	2307 Speed in m.p.h.	2308 Speed in m.p.h.	2309 Speed in m.p.h.	2310 Speed in m.p.h.	2311 Speed in m.p.h.	2312 Speed in m.p.h.	2313 Speed in m.p.h.	2314 Speed in m.p.h.	2315 Speed in m.p.h.	2316 Speed in m.p.h.	2317 Speed in m.p.h.	2318 Speed in m.p.h.	2319 Speed in m.p.h.	2320 Speed in m.p.h.	2321 Speed in m.p.h.	2322 Speed in m.p.h.	2323 Speed in m.p.h.	2324 Speed in m.p.h.	2325 Speed in m.p.h.	2326 Speed in m.p.h.	2327 Speed in m.p.h.	2328 Speed in m.p.h.	2329 Speed in m.p.h.	2330 Speed in m.p.h.	2331 Speed in m.p.h.	2332 Speed in m.p.h.	2333 Speed in m.p.h.	2334 Speed in m.p.h.	2335 Speed in m.p.h.	2336 Speed in m.p.h.	2337 Speed in m.p.h.	2338 Speed in m.p.h.	2339 Speed in m.p.h.	2340 Speed in m.p.h.	2341 Speed in m.p.h.	2342 Speed in m.p.h.	2343 Speed in m.p.h.	2344 Speed in m.p.h.	2345 Speed in m.p.h.	2346 Speed in m.p.h.	2347 Speed in m.p.h.	2348 Speed in m.p.h.	2349 Speed in m.p.h.	2350 Speed in m.p.h.	2351 Speed in m.p.h.	2352 Speed in m.p.h.	2353 Speed in m.p.h.	2354 Speed in m.p.h.	2355 Speed in m.p.h.	2356 Speed in m.p.h.	2357 Speed in m.p.h.	2358 Speed in m.p.h.	2359 Speed in m.p.h.	2360 Speed in m.p.h.	2361 Speed in m.p.h.	2362 Speed in m.p.h.	2363 Speed in m.p.h.	2364 Speed in m.p.h.	2365 Speed in m.p.h.	2366 Speed in m.p.h.	2367 Speed in m.p.h.	2368 Speed in m.p.h.	2369 Speed in m.p.h.	2370 Speed in m.p.h.	2371 Speed in m.p.h.	2372 Speed in m.p.h.	2373 Speed in m.p.h.	2374 Speed in m.p.h.	2375 Speed in m.p.h.	2376 Speed in m.p.h.	2377 Speed in m.p.h.	2378 Speed in m.p.h.	2379 Speed in m.p.h.	2380 Speed in m.p.h.	2381 Speed in m.p.h.	2382 Speed in m.p.h.	2383 Speed in m.p.h.	2384 Speed in m.p.h.	2385 Speed in m.p.h.	2386 Speed in m.p.h.	2387 Speed in m.p.h.	2388 Speed in m.p.h.	2389 Speed in m.p.h.	2390 Speed in m.p.h.	2391 Speed in m.p.h.	2392 Speed in m.p.h.	2393 Speed in m.p.h.	2394 Speed in m.p.h.	2395 Speed in m.p.h.	2396 Speed in m.p.h.	2397 Speed in m.p.h.	2398 Speed in m.p.h.	2399 Speed in m.p.h.	2400 Speed in m.p.h.	2401 Speed in m.p.h.	2402 Speed in m.p.h.	2403 Speed in m.p.h.	2404 Speed in m.p.h.	2405 Speed in m.p.h.	2406 Speed in m.p.h.	2407 Speed in m.p.h.	2408 Speed in m.p.h.	2409 Speed in m.p.h.	2410 Speed in m.p.h.	2411 Speed in m.p.h.	2412 Speed in m.p.h.	2413 Speed in m.p.h.	2414 Speed in m.p.h.	2415 Speed in m.p.h.	2416 Speed in m.p.h.	2417 Speed in m.p.h.	2418 Speed in m.p.h.	2419 Speed in m.p.h.	2420 Speed in m.p.h.	2421 Speed in m.p.h.	2422 Speed in m.p.h.	2423 Speed in m.p.h.	2424 Speed in m.p.h.	2425 Speed in m.p.h.	2426 Speed in m.p.h.	2427 Speed in m.p.h.	2428 Speed in m.p.h.	2429 Speed in m.p.h.	2430 Speed in m.p.h.	2431 Speed in m.p.h.	2432 Speed in m.p.h.	2433 Speed in m.p.h.	2434 Speed in m.p.h.	2435 Speed in m.p.h.	2436 Speed in m.p.h.	2437 Speed in m.p.h.	2438 Speed in m.p.h.	2439 Speed in m.p.h.	2440 Speed in m.p.h.	2441 Speed in m.p.h.	2442 Speed in m.p.h.	2443 Speed in m.p.h.	2444 Speed in m.p.h.	2445 Speed in m.p.h.	2446 Speed in m.p.h.	2447 Speed in m.p.h.	2448 Speed in m.p.h.	2449 Speed in m.p.h.	2450 Speed in m.p.h.	2451 Speed in m.p.h.	2452 Speed in m.p.h.	2453 Speed in m.p.h.	2454 Speed in m.p.h.	2455 Speed in m.p.h.	2456 Speed in m.p.h.	2457 Speed in m.p.h.	2458 Speed in m.p.h.	2459 Speed in m.p.h.	2460 Speed in m.p.h.	2461 Speed in m.p.h.	2462 Speed in m.p.h.	2463 Speed in m.p.h.	2464 Speed in m.p.h.	2465 Speed in m.p.h.	2466 Speed in m.p.h.	2467 Speed in m.p.h.	2468 Speed in m.p.h.	2469 Speed in m.p.h.	2470 Speed in m.p.h.	2471 Speed in m.p.h.	2472 Speed in m.p.h.	2473 Speed in m.p.h.	2474 Speed in m.p.h.	2475 Speed in m.p.h.	2476 Speed in m.p.h.	2477 Speed in m.p.h.	2478 Speed in m.p.h.	2479 Speed in m.p.h.	2480 Speed in m.p.h.	2481 Speed in m.p.h.	2482 Speed in m.p.h.	2483 Speed in m.p.h.	2484 Speed in m.p.h.	2485 Speed in m.p.h.	2486 Speed in m.p.h.	2487 Speed in m.p.h.	2488 Speed in m.p.h.	2489 Speed in m.p.h.	2490 Speed in m.p.h.	2491 Speed in m.p.h.	2492 Speed in m.p.h.	2493 Speed in m.p.h.	2494 Speed in m.p.h.	2495 Speed in m.p.h.	2496 Speed in m.p.h.	2497 Speed in m.p.h.	2498 Speed in m.p.h.	2499 Speed in m.p.h.	2500 Speed in m.p.h.	2501 Speed in m.p.h.	2502 Speed in m.p.h.	2503 Speed in m.p.h.	2504 Speed in m.p.h.	2505 Speed in m.p.h.	2506 Speed in m.p.h.	2507 Speed in m.p.h.	2508 Speed in m.p.h.	2509 Speed in m.p.h.	2510 Speed in m.p.h.	2511 Speed in m.p.h.	2512 Speed in m.p.h.	2513 Speed in m.p.h.	2514 Speed in m.p.h.	2515 Speed in m.p.h.	2516 Speed in m.p.h.	2517 Speed in m.p.h.	2518 Speed in m.p.h.	2519 Speed in m.p.h.	2520 Speed in m.p.h.	2521 Speed in m.p.h.	2522 Speed in m.p.h.	2523 Speed in m.p.h.	2524 Speed in m.p.h.	2525 Speed in m.p.h.	2526 Speed in m.p.h.	2527 Speed in m.p.h.	2528 Speed in m.p.h.	2529 Speed in m.p.h.	2530 Speed in m.p.h.	2531 Speed in m.p.h.	2532 Speed in m.p.h.	2533 Speed in m.p.h.	2534 Speed in m.p.h.	2535 Speed in m.p.h.	2536 Speed in m.p.h.	2537 Speed in m.p.h.	2538 Speed in m.p.h.	2539 Speed in m.p.h.	2540 Speed in m.p.h.	2541 Speed in m.p.h.	2542 Speed in m.p.h.	2543 Speed in m.p.h.	2544 Speed in m.p.h.	2545 Speed in m.p.h.	2546 Speed in m.p.h.	2547 Speed in m.p.h.	2548 Speed in m.p.h.	2549 Speed in m.p.h.	2550 Speed in m.p.h.	2551 Speed in m.p.h.	2552 Speed in m.p.h.	2553 Speed in m.p.h.	2554 Speed in m.p.h.	2555 Speed in m.p.h.	2556 Speed in m.p.h.	2557 Speed in m.p.h.	2558 Speed in m.p.h.	2559 Speed in m.p.h.	2560 Speed in m.p.h.	2561 Speed in m.p.h.	2562 Speed in m.p.h.	2563 Speed in m.p.h.	2564 Speed in m.p.h.	2565 Speed in m.p.h.	2566 Speed in m.p.h.	2567 Speed in m.p.h.	2568 Speed in m.p.h.	2569 Speed in m.p.h.	2570 Speed in m.p.h.	2571 Speed in m.p.h.	2572 Speed in m.p.h.	2573 Speed in m.p.h.	2574 Speed in m.p.h.	2575 Speed in m.p.h.	2576 Speed in m.p.h.	2577 Speed in m.p.h.	2578 Speed in m.p.h.	2579 Speed in m.p.h.	2580 Speed in m.p.h.	2581 Speed in m.p.h.	2582 Speed in m.p.h.	2583 Speed in m.p.h.	2584 Speed in m.p.h.	2585 Speed in m.p.h.	2586 Speed in m.p.h.	2587 Speed in m.p.h.	2588 Speed in m.p.h.	2589 Speed in m.p.h.	2590 Speed in m.p.h.	2591 Speed in m.p.h.	2592 Speed in m.p.h.	2593 Speed in m.p.h.	2594 Speed in m.p.h.	2595 Speed in m.p.h.	2596 Speed in m.p.h.	2597 Speed in m.p.h.	2598 Speed in m.p.h.	2599 Speed in m.p.h.	2600 Speed in m.p.h.	2601 Speed in m.p.h.	2602 Speed in m.p.h.	2603 Speed in m.p.h.	2604 Speed in m.p.h.	2605 Speed in m.p.h.	2606 Speed in m.p.h.	2607 Speed in m.p.h.	2608 Speed in m.p.h.	2609 Speed in m.p.h.	2610 Speed in m.p.h.	2611 Speed in m.p.h.	2612 Speed in m.p.h.	2613 Speed in m.p.h.	2614 Speed in m.p.h.	2615 Speed in m.p.h.	2616 Speed in m.p.h.	2617 Speed in m.p.h.	2618 Speed in m.p.h.	2619 Speed in m.p.h.	2620 Speed in m.p.h.	2621 Speed in m.p.h.	2622 Speed in
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an improved retractable landing gear helped materially to speed up the take-offs and Thompson was inevitably the first back across the home pylons after making the victory laps.

As to the engine, or engines, used by Thompson, he did not discuss engines during the meet but used the same eight-litre, three-valve supercharged Bristol as the Thompson as in the

Grave race. According to the most reliable information, which was obtained direct from the French crew, the Bristol engine never turned faster than 2,500 r.p.m., at which speed it delivered 200 hp. None of Thompson's racing was at about 3,000 r.p.m. with an output of around 200 hp. Like the rest of the service, the Bristol engine is not as stiffly periodically controllable or less-

densely powerful for the same displacement. Small details such as unbalanced development of the in-line type engine cooling, the use of disc type oil collector, a varied calibrator suspension extending forward to the nose cowl under the full length of the engine, and other such points to have been developed by the French during years of concentration on the perfection of this particular model, explain the superior performance which completely outclassed the best of the American racers. We understood that Thompson considers his postwar race obsolete and plans to return in 1937 with one capable of better than 400 m.p.h.

No late report of recent years would be complete without giving greater attention to the design of René Roder, whose racers took second and third places in this year's Thompson Trophy, racing him as number one American aerobline builder. That the modified Roder race flown by Kling not crashed at the close of the Grave Trophy race is so very possible that it would have finished a long-up fourth to give Roder three out of the first four awards, and place three of his designs ahead of all other American construction. Kling's Roder race placed third in the 1935

AVIATION October, 1935

AVIATION October, 1935



Photo by Thompson

- Fig. 1. Michel Bérénson (left).
- Fig. 2. Major Dan Ritz and the Roder Special.
- Fig. 3. Mr. and Mrs. Maria McKee and their "Miss Los Angeles".
- Fig. 4. Jack Elmerford and Ralph Kling.
- Fig. 5. Art Chatter and A. A. Mooney.
- Fig. 6. André Elmerford stands with the girls.



- Fig. 7. Richard Lussan, Canadian stunt pilot.
- Fig. 8. James Hunter and Mrs. Taylor.
- Fig. 9. Harold Verbeke, 1935 Champion, with his international Fokker Special.
- Fig. 10. Dan and the Elmerford.
- Fig. 11. Left: Roder race; center: Dan Roder; right: Roder and Thompson Trophy.

Thompson Trophy and had shown outstanding performance in the qualifying trials this year. The Waco Roder race flown by Earl Ortman at the "Glenn Curtiss" was built about two years ago but had not previously competed. This year, owned by Hal Morrison of the Douglas Aircraft Company, the plane was completely rebuilt to Douglas standards of finish, detail refinements being introduced throughout and great attention being given to the engine installation in order to insure reliability rather than extreme speed. The plane finished sixth position when it crashed early into second place in the Thompson at a speed due to the best previous record made in 1932 by James Doolittle. Only a mild general excitement in the meet, the Waco S1D1 was completely outclassed by Ralph Busby and its entirely new engine cowl was needed, which, together with an engine collector ring, improved engine cooling as well as air flow around the fuselage. The plane was equipped with hydraulic retractable landing gear.

None of the Roder races were the Roder Special flown by Roger Dan Ritz and the Elmerford Special at Roder design which was built and flown by David R. Elmerford. These plans are of substantially identical design, the Roder Special having 2 ft less span and 5 ft less wing area than the Elmer-

ford Special, therefore a brief description of the Roder Special will suffice for both. Departing from previous aluminum monocoque fuselage construction which has featured all Roder races, the Roder Special employed steel fuselage structure, with wood frame and cloth covering. Subsequent to it of stressed skin aluminum alloy sheet construction, but the remainder of the construction in steel and fabric fabric covered. The wing is of monocoque type with one heavy beam at approximately one-third the chord and straight across spar from tip to tip, the wing tapering in plan form and thickness. A nearly symmetrical airfoil section is employed, with smoothly curved tips. The landing gear is cleverly designed so that, although attached directly to the main spar, an auxiliary strut under the fuselage to the forward portion of the landing gear supports relieve the spar of torque stresses due to landing loads. The pair leads directly upwards into the tail of the fuselage and is completely fixed in. Manual retraction was used after preliminary experiments with an electric drive. Hydraulic brakes were fitted to the Roder Special only.

A cartridge type oil cooler was fitted in the upper left portion of the engine cowling, air being taken in through a funnel from the nose and exhausting into

the engine compartment exhaust. This feature proved most desirable. The engine cooling featured a ventral slot completely around the fuselage similar to the previous modified by Elmerford in his racer "Mabel". The engine itself was very completely shielded to permit airflow only over effective surfaces. Further improvements in engine cooling are believed possible and a better detailed design of the cowling should improve the performance of the plane through lowered incidences of fuselage airflow, as well as through improved engine cooling. As a consequence with Roder races, the plane was not finished in time for the race, being test lagged the day before the race by Roger Dan Ritz. Consequently, during its first race the engine was not running faster than 2,500 r.p.m. and the ship did not show the speed expected by whirling a little off the propeller each night Ritz was able to increase the r.p.m. to around 2,750 and show compared to the speed at which some of the pilots were turning the Mooney B95 engine, and the speed of the plane to an average of better than 230 m.p.h. in the Thompson Trophy, in which the best lap speed was approximately 240 m.p.h., indicating that, with a little further processing,

cept book and accounts payable are shown on bills or statements stored and accounts paid are made on the check book stub.

The daily flight record contains the status of the student's inventory level, whether the flight was dual or solo, the time of take-off and landing and the total flying time. A separate record is kept for each plane. This form is a mimeographed working sheet. All entries made on it are transferred to permanent records. Information gained from the daily flight record is used for posting the figures and placing log books required by the Bureau of Air Commerce and similar points is made in a permanent flight record book. There is also a book for each plane and each contains an instant flight record including student's name, instructor, solo time, and type of flight, i.e., demonstration, solo or dual (demonstration or non-revenue). Information is obtained from the permanent flight record books by posting the flying time on the individual student flight training record. This record is kept on individual cards for each student in a visible accounting file and acts as a record of accounts receivable.

From the stubs in the receipt book, information is obtained to post in the general ledger and from there is carried to the individual student's flight record to balance against flying time received by or due the student. Information posted in the general ledger also includes that obtained from bills or statements (accounts payable) and from the check book stubs (bills paid). Portages from the general ledger are made once a month in the Journal and balance.

Flying by appointment

For some time we had trouble in handling appointments. Now we believe the problem is solved. Flight appointment sheets for each of the five airplanes are served up weekly about 37 times. On each scheduled flight of 30 minutes a period of 15 minutes and work hour flight one and a half hours, we have found that schedules could be maintained. The extra time allows for slight delays in take-off or for the coming over of time in the air. Use of time on the ground is consumed in preparation for flight and for preflight and post flight maintenance. If an appointment cannot be kept, the school calls the client immediately.

To facilitate the collection of amounts, a brief progress report is made out by the instructor immediately after each flight and assignments are made and for the next

flight. These reports are turned in to the office where they are gradually recorded on a progress chart. This is done by moving a card representing the student to a book in one of a succession of spaces representing progressive phases in instruction. The assignment card is placed in a book assigned the student for that progress. Prior to the next flight made by the student for status his slip, ready for instructions and then makes his flight, or if he is richer dual, goes to his instructor. If this method were in no great way worked as in the progress of the student or the movement of his work. Second card is extracted in keeping accounts flight time. An electric clock is maintained in the office for this purpose. This activity isn't a matter of going back to a business.

We retain two instructors at the school in addition to myself. One controls our instrument and solo flying. He also is my first assistant in taking care of other school business and supervises the maintenance of equipment. Although he handles instruction when this instrument flying he is kept busy most of the time on this work and is dated about for no other type of instruction. The second instructor handles all other types of training, from one-hour to transport.

I handle the administration of the school, regularly check all students, give some miscellaneous instruction and fly some of the charter trips. I check all students prior to their solo, also see how before taking their student's test, give lessons prior to taking their private tests, before any of their Department of Commerce tests, at the 16, 24, and 38

hour period and every 18 to 18 hours thereafter and at any other time if their instructor reports that they are making good progress. Otherwise I give instruction only when the instructor are booked up, or in special cases.

A job mechanic and secretary are also kept on the full time payroll of the school. The mechanic maintains all the maintenance things like checks, and top overhaul. All major overhauls are done by local approved repair station. The necessary mechanics of the inventory, keeping the books and flight time record, besides the secretarial work. All employees work six days a week, are paid on a monthly salary basis for the full year and receive a two weeks vacation with pay. Although they are all paid well, they are given a bonus when business is especially good. A part time publicity man acts as an advertising advisor and assists in publicity work.

Equipment Philosophy

We believe that inexpensive equipment, well maintained, is much better and more economical than expensive equipment irregularly or poorly maintained. As a result, present equipment consists of two C-31s and a low wing Aerostar, two Kinner trainers, two Traveler instrument flying trainers, and a Stearman. As an aircraft dealer we have been able to keep the newest models of the little ship on the line. Although the price is dropped in the sale of used equipment, no student must be allowed by day system and students have the advantage of always flying new equipment.

We are very strict in the upkeep of all equipment. Instruments are set and hangared with by the mechanic, but are serviced regularly, and at whatever other times necessary, by an approved maintenance repair station. Similarly the planes are regularly given major overhauls in an approved repair station.

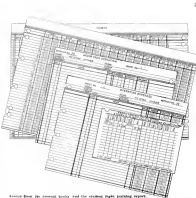
Student instruction

Although it is somewhat like our organization is not only as "hard" as it might first appear. Operations have been worked with men, cross country, student efficiency, courtesy, politeness, and personal courtesies.

Recently we cross-country flights have developed into beautiful or overcast flights. Swimming or beach parties usually furnish an objective. The efficient consists in: include every swimming and original ideas. All the students are grouped into three flights. Each course amounts over a month of flying and is discussed with a lead day. Points are given individuals and flights for hours accumulated, progress over the phase of instruction to another, and for Air Commerce exam passed. The last day is field day, usually finished with a party and dance. Parties and picnic parties have also been given separately.

As a result of the inauguration of these operations, student efficiency in flying increased, individual and group flying time jumped and the students displayed an added interest in their work. Many little personal touches have been developed the appeal to students. Two examples should suffice to show their character. Every time a student solo he is presented with the famous drinking reputation bewitch. He will show it often to his friends who may be present for student lessons. Another example is the wording used in the record issued by the school which is reprinted in one of the accompanying illustrations. This wording not only carries the goodwill of the school but in monthly has caused more of the students to show the record to friends.

Consideration for both the satisfaction and the comfort of students has also received considerable attention. Gentle maintenance of all two seat airplanes we set off by a newly kept flower garden. Our building houses the flight office, purchase locker, and the mechanic's shop. The other building



Area from the record books and the student flight training report.



contains two more used offices, two rest rooms and a well furnished student's lounge. There we have stored more and money to stimulate goodwill and friendship with the students. Our school serves the full approval of the Bureau of Air Commerce and we consider this a reliable asset.

Recent business promotion projects

include cooperating with the Glendale YMCA in a membership drive by dropping pamphlets over the city and making a phone available to a local photographer for taking aerial news photos of several downtown firms. To induce publicity was received in that case. As another business promotion, we inaugurated a special camera training course for Junior College and University students and played it by radio, newspaper, and direct mail. As a result of this campaign, we obtained more students who enrolled in regular courses than in the special course. In addition we are always ready to talk before three groups service clubs, or similar organizations or to give a radio address.

We have found that it pays to operate on a sound business basis and that a few business men can be built by hard work. We have been open-minded to new ideas and have therefore made mistakes. But the good ideas have far outweighed the bad ones and we are reasonably well satisfied with the total score.

The third of three articles—

On the comparative
physical properties
of

SPOT WELDING VS. RIVETING

of aluminum alloys
in production

By C. Weston Steward

Chrysler-Vought Aircraft Division
of United Aircraft

"HOW good is spot welding as compared with riveting?" This can be answered best by reference to the accompanying curves. Spot weld shear strengths increase somewhat in proportion to the thickness of stock whereas rivet strengths are approximately proportional to the stock thickness and the shear strength of the rivet is constant, after which the thickness of stock makes no difference. Fig. 1 shows a comparison of spot weld shear strengths with rivet shear strengths with A-N 505-T357 Brinco II and rivets in 2457 stock and 2457 Alclad for the spot welding. The values for the rivet strengths in Fig. 1 are obtained from actual test results in each case. The spot weld strengths are

not the maximum possible under ideal conditions, but are strengths which can be obtained in spot production by properly trained and conscientious operators. Spot welding may be said to compare favorably with riveting in shear, but it is decidedly inferior in tension (Fig. 2). The low strength in tension is to be expected because a spot weld is in reality a headless rivet. Compared with flank rivets (where the rivet is drilled continuously, the spot welds are not so bad, but a flank comparison would be with pins; nonetheless, flank rivets which are capable of developing as good strength in tension as are rivet head rivets. In defense of spot welding, however, it may be said that few joints are designed with rivets in

tension, so there are not many places where riveting has a marked advantage over spot welding.

Effect of Vibration

There seems to have been considerable doubt as to the ability of spot welding to stand up under vibration. In order to find out something about this condition the authors had a small section made which resembled the leading edge of a stabilizer or elevator. In this section the rivet and leading edge reinforcing strip were spot welded to the skin and all other joints were riveted. The section was mounted on a test-bed (Fig. 3), by means of an electromagnetic, hooked up to a synchronous motor, a bending moment of 2,400 in. lb. and a torsional moment of 2,000 in. lb. was applied each revolution of the motor. The reinforced cross-section shear stress in the skin was 5,000 lb. per sq. in. The r.p.m. of the motor, as checked by a stroboscope, was 1,700. Fig. 4 shows the welds developed in the skin when under load. Final failure occurred in the skin as shown in A in Fig. 3. It will be noted that there is a crack in the skin under the edge of one of the rivet heads (B, Fig. 5). All of the spot welds were apparently intact. Perhaps the best evidence of the ability of spot welding to withstand vibration is the fact that hundreds of thousands of spot welds have been made in copious quantities by Chrysler-Vought Aircraft have established an excellent service record.

Corrosion

The next important phase of the subject is corrosion resistance. Tests were conducted by Chrysler-Vought Aircraft, at the request of one of its



Fig. 3. Vibration test setup.



Fig. 4. Vibration test specimen under load.

customers, to determine the relative results of spot welding with various materials compared with riveting. The specimens were made up as follows:

1. Alclad—Two plates of plain 2457. Finish consisted of sandblasting and two coats of lead chromate primer applied to each before assembly, 2457 rivets.
2. Spot welded—Both plates 2457 Alclad. Assembled after spot welding 30 other joints.
3. Same as 2—except 2457 Alclad and 55 plates.
4. Same as 2—except 2457 Alclad and 55 plates.

Three samples of each were given an alternate immersion test of the accelerated type used by the Aluminum Company of America. The results at the end of twenty hours are shown in Fig. 6. There was obviously no corrosion of the spot welded samples either on the surface or between the plates, whereas the riveted samples showed definite signs of corrosion on the rivets

and breakdown of the anodic film on the outside surface of the skin. It has been the practice at Chrysler-Vought Aircraft to dip spot-welded assemblies in lead chromate primer and apply two coats of Dacron in addition to sandblasting. The test, described above, on the completed samples was probably equivalent to 2,000 hr. in a salt spray.

Considering the variation in shear strength from one source value, the author has found that the variation is approximately ± 30 per cent in any one batch of samples which have been aged a sufficient length of time. It tested immediately after welding this variation may run as high as ± 15 per cent to ± 20 per cent. A reasonable average of ± 15 per cent may be assumed to cover the variations to be expected in production. In Wright Field Report 14-56-2357 the shear stress variation between maximum and minimum is given as 5,000 x thickness of stock, which for .020 in. would be 100 lb. or ± 50 lb. from an average. Based on their strength at 212 lb. the variation

Fig. 1. Left, Comparison of rivet welds and rivets in shear. Rivet stock used Alclad. Rivets are standard A-N Brinco Head, 205.

Fig. 2. Right, Comparison of rivet welds and rivets in tension. Rivet stock is 2457 Alclad. Rivets are standard A-N Brinco Head, 110.

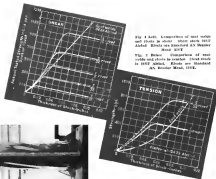


Fig. 5. Vibration test failure.

in an allowable variation of ± 254 per cent. Acting into a pronounced effect on both shear strength and tension. Fig. 7 shows that full strength is not developed until about six days after welding, and that only about 10 per cent is developed immediately after welding. Likewise it has been found that the variation between maximum and minimum is reduced more than 50

per cent in six days aging compared with that found at the end of 24 hr. Fig. 5 shows the strength of spot welds in tension. Although these values might be considered low it should be kept in mind that spot welds are presently never subjected to tension so this information may be classified as interesting but not important. Somewhat added to tensile strength in weight of tensile. It seems that the yield point occurs at approximately 5 deg. (for 24ST Alclad) regardless of the thickness of stock. The strength drops off at this angle to about 60 per cent of the maximum and then tapers off to zero in the next 5 or 6 deg.

Variables

There has been a general impression that when two different thicknesses are welded together the welding machine effect should be based on the thinner of the two sheets. The author believes this to be true only as regards the electrode pressure and time of current flow. Using the pressure which is based on the thinner sheet and a timing of 10 cycles the weld amperages are found to vary in the manner shown in Fig. 6. In preparing the data for these curves the amperages required for equal thicknesses were recorded at the same time and under the same test conditions.

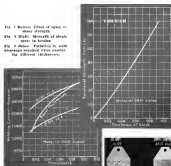


Fig. 6 Effect of aging on shear strength.
Fig. 7 Effect of thickness on shear strength.

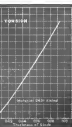
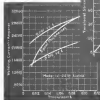


Fig. 8 Results of comparative shear test of spot welding on aluminum

tions as for the different combinations of thicknesses. It will be noted that these indicated amperages are slightly lower than those shown in Fig. 5 of the previous article (Aircraft, Sept., 1956). This is due to a new type electrode and horn being used which are more efficient than their predecessors. The actual weld amperages were undoubtedly the same but the auto-transformer tap settings required were lower.

Regarding the welding of other materials than 24ST Alclad, the author feels that for the time being the amperage required is directly proportional to the electrical conductivity of the material. As the thickness of stock increases, the distance as required amperage decreases. When a material such as 25 is welded in combination with 24ST Alclad the "balance" will not be detrimental with reference to the flying surface as a matter of fact. The spread on the 24ST will be larger than that on the 25 due to the greater electrical resistance of the 24ST. In order to counteract this effect it is necessary to vary the slope of the electrodes. For example, in the case cited, a flat tip on the 24ST side and a rounded or conical tip on the 25 side would be used.

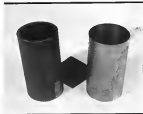
In the foregoing these articles the author has presented a record of all the data which, to his knowledge, is available. It is hoped that these articles will serve as a guide to those who have had no experience with spot welding aluminum alloys and will encourage further research and discussion by those who are interested in the development of the art.

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To deal with the specific changes and their intended effects upon the product is not the purpose of this article. Our interest is in the accumulated effects of these changes upon strength. Our concern is how best to present these improvements in present-day aircraft design without subjecting ourselves to the question that we are simply trying to pull rabbits out of a hat.

Perhaps the best approach to the subject is to make direct comparisons between aircraft today as it was some years ago and as it is today. We need not tax our memories to do this. Some tables published in the limited days of

Improved materials and better manufacturing technique have eliminated many of the variables that originally justified holding limiting allowable stresses for design of seamless steel tube structures below actual performance—so



Spot welds improve in steel tubes.

Why Not Raise the Ante?

asks J. P. Boone

Vice-President, Summitt Tubing Company

PERIODS of industrial depression are usually marked by actual advances in the productive armamentarium among those products which have been favorably affected by the beneficial influence of improved manufacturing technique in seamless steel tubing.

While the span of depression years have come experimentally, not only in the practice of making the steel itself, but also in the art of converting that steel into tubing. There is scarcely a single step in the entire process which has escaped critical examination in the past seven years. There is scarcely an operation which has been subjected to this critical scrutiny but has been improved.

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24 and 29 remain in stock, some of it with identifying marks indicating that it was government service material and accepted. In original condition it has been preserved. Its main deficiency appears as a manufacturing cost.

Pictured above at a price of the old tubing and inside it a piece of the new. Both pieces were produced in my own plant, one by the processes employed several years ago and the other by the processes employed today. Even the rough needed appearance of the one as compared with the other. While not plasticity in the photograph, the metal appearance of the one appears in due to local reduction of the wall thickness by as much as 10 per cent.

So, comes to the old tube, eight percent 1, 2 or, in an extreme case, as much as 5 per cent of the wall weight. Under free tubing, as now being produced, has no local and every ounce of weight is an effective load member.

Pits, scratches and other surface imperfections, characteristic of the old tube, become points for bending stresses to which stress-strain diagrams are subjected. Also their working stresses provided a convenient judgment for such unaccounted damage process peeling. Washing and spraying fluids, lacking the protective power of the seal, could not reach the

depths of the multitude of pits. Random acid remained even after the coating oil was applied with the result that the effective area of the tube was still further reduced by progressive corrosion which penetrated even under the protective coatings of primer or oil.

The smooth clean surface now produced on smooth tubing efforts no such starting point for corrosion. That, if so provided, it will rust, but with no doubt gets there in no way for and at a distance in time under the oil or primer.

Physical Properties

The discussion of physical properties may well be started with a question. Why is 60,000 lb. per sq. in. the maximum allowable compressive yield strength for nonmetallic Chromo-Moly tubing? Was this value used some years ago? If so, and if values of these days still supported the loads for which they were designed, it would seem that higher stresses might safely be permitted today.

Answer and Very Specification now provide that the minimum yield point for nonmetallic Chromo-Moly tubing is 75,000 lb. per sq. in. the same as in wall thickness and lighter. These requirements were adopted in 1932. Since then the tubing has been manufactured to these higher physical

Based on the former yield point of 60,000 lb per sq in, these new physical values are increased values of a full 25 per cent. This immediate advantage was not taken of these higher physical values in aircraft design and stress analysis is probably due to several factors.

At the time of the change these were extensive studies of tubing in the hands of aircraft builders, in the veins of steel makers and in the veins of the mills themselves. No doubt it was felt that a reasonable trend should develop to permit the old specifications material to be covered before this 25 per cent increase in physical values be reflected in design. It means, however, that sufficient time has now elapsed so that very few of the old stock houses and firms that do are probably taking stock of materials but whose value per unit weight would be subject to question.

Probably it is because the Army Hand book still shows the lower yield point, so being the maximum allowable yield strength under compression.

Probably the tubing manufacturers are to be utilized for not having played more emphasis on the change and its benefits. Certainly there seems no good reason why newly manufactured material, guaranteed to conform to the higher physical values and supported by

notarized test reports, may not be used to full advantage.

Actually the yield point of tubing now being supplied under present government aircraft specifications, mostly ranges 60,000 lb per sq in, or more. The specifications could be changed today to require 75,000 lb per sq in, minimum yield point on Charpy-Holby tubes for wall thickness and further and the manufacturing could meet the specification.

We are told that although a higher specified yield strength of 80,000 lb per sq in might not greatly affect tension members, which are usually welded, the design of compression members, on the other hand, would be affected markedly.

The chart shows three sets of curves. One is for 60,000 lb, one for 75,000 lb, and one for 80,000 lb per sq in yield point.

These are based on the Johnson-Eyring-Parry theory. Whether these curves more nearly portray present day tubes we do not know. Perhaps the improvement in the mechanical aspects of tubing is reflected in studies in the design of tubing change the picture. This smoother surface and greater homogeneity of the metal weight affect different values than reflected by the Johnson formula.

It seems likely, therefore, to suggest that the future subject of tubing be re-

sponded and that a new series of engineering tests be made to determine to what extent modern techniques may permit an increase in the allowable.

Other Safety Features

Under the conditions existing four and more years ago it was essential that unusual protection be taken and extreme safety factors provided. Thus few failures have occurred in tubular structural planes attributable to structural weakness is able testimony that these safety factors were amply adequate. It is not fairly due to require whether these safety factors, evolved years ago to satisfy some conditions which no longer prevail do not now constitute an unnecessary barrier to the more extensive use of tubing? We think so.

Safety factors are designed to provide against certain unpredictable and unpredictable contingencies, including variations in welding technique, unanticipated variability of loading variations in tubing physical properties variations in welding rates, welding defects and compression loads in service. These factors simply have to be adequate to guard against the accumulative effect of those contingencies being encountered simultaneously. Since it is apparent that all the safety factors which have been used were adequate to provide ample protection against these contingencies in the past, they were likely to be encountered a few years ago, lower factors might be used with equal safety today.

For example, welding operations has improved. Welding is of better quality and greater uniformity. There has been improvement in the skill of welders. Regular schools train the latest advancement of the art. Welding cracks, once accepted as inevitable, are now comparatively rare. Additionally, welder's reaction cell is not uniform enough but standards are more exacting and as general character has improved.

Accidental occurrence of loading must still be guarded against but not to the same extent as formerly. Aps are now more solidly built and load tubes much more accurately than formerly.

Taking distance some probably provided the greatest hazard to be guarded against. Pits, corrosion, scale, cracks, dips, etc. were all too common. Today there are nearly nonexistent. Dimensional variations are also rare as modern manufacturing methods permit the making of very close tolerances.

The aircraft designer in doing new problems, duty in connection with an improved duty. Tubing has already demonstrated that among structural members it has no near equal for high impact values and long fatigue life. A great deal is already known about properties and uses, but additional work is widely necessary to establish the full value of present day tubing.

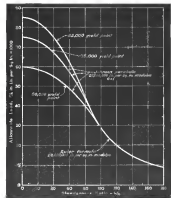
New Light on the PANEL PROBLEM

Phi the November and December 1955 issues, AVIATION published a discussion of allowable stresses in aluminum alloy panels by Prof. J. S. Nowell of M. I. T. The author of this article, in developing his "representative" method of panel compression, has derived most of his basic philosophy from Prof. Nowell's work.

A study of allowable compression in aluminum alloy sections.

By Ernest J. A. Greenwood, Jr.

Liberty Aircraft Division, DeSoto Aircraft Corporation



THERE have been many attempts, from both the theoretical and experimental approaches, to predict the load which can be carried by a flat sheet in end compression if the sheet is simply supported along its edges. The most popular method is that which was developed by von Karman (Ref. 1) where the load carried by a sheet may be expressed as

$$P = C \sqrt{E t \sigma_y}$$

where P is the ultimate load on the sheet in pounds

E = the modulus of elasticity in lb. per sq. in.

t = the thickness in in.

σ_y = the yield point in lb. per sq. in.

C = a constant

Theoretically this should apply to any material, but actually C varies over such a range that the method does not permit close design.

At M. I. T. this expression was taken by J. S. Nowell, typical values were determined, and the expression

$$P = 1.66 t \sigma_y \sqrt{E t}$$

was developed for the ultimate load which could be carried by flat aluminum alloy panels in compression (Ref. 2 and 3).

This gives very good agreement with test results for the normal range of widths and thicknesses which might be met in aircraft design, but as thick sheets (over 0.05 in.) the width may be such that the expression will not give close agreement. For example, on a 0.05 in. sheet, the loads carried by a 5 in. width and a 12 in. width are almost

equal, while on a 0.02 in. sheet there is about 16 per cent difference in the loads, and on a 0.01 in. sheet the difference is 30 per cent. This would indicate that the expression is not satisfactory for sheets of thickness greater than 0.04 or 0.05 in.

Some sort of a width correction factor is already necessary for these cases. While these thicknesses are not the most common does not in design, they are common in more general use in larger airplanes, so that some attempt must be made to predict the allowable stresses on such sheets if an efficient design is to result.

In the majority of cases the ultimate load which a sheet will carry is not all that is wanted. Compression loads usually arise from loading conditions, and it would be highly advantageous if the conventional loads theory could be employed as the computation of the loading stress. While the loading stress is usually known, it is desirable from a design standpoint to show values of the stresses of stresses of the stresses in order that the compressive stress due to loading may be determined. To do this the effect of the stress must in some way be taken into account if we are dealing with a stressed skin type of structure.

The popular method is to assume uniformly that a strip of this equal in width to a definite number of thicknesses acts as a column along with a stiffness. As used, the ratio of effective width to thickness is taken as a constant for all widths and thicknesses of sheets and there is some controversy as to what the value of this ratio should be. This procedure is satisfactory if the range of

widths and thicknesses employed is not large, but if the variations are large, the ratio can be shown by tests to be a variable, and the method tends to break down.

An attempt has been made to rationalize this method and to express it to cover any range of thicknesses and widths of panels which might be met in design. This has led to the apparent width method which is presented here.

The flat sheets in end compression the load distribution has been shown by von Karman (Ref. 1) to be as shown in Fig. 1. The sides of the sheet, being simply supported, are free to rotate at the yield point of the material is reached. The center of the panel, however, is not free to rotate, but is supported, so that the load is applied, and may very quickly reach a stage where it can do no more harm. In all cases of good design, this is the maximum width, but just what the stress is at the various points on the sheet may be very difficult to determine.

For any thickness of sheet there is a definite width of panel beyond which increases in width will cause no further increase in the load carried (Ref. 4). On the other hand, however, due to non-uniformities other than those of purely a compressive nature, the width of panel used is often less than the critical width, and the load which the sheet will carry is difficult to determine if the theoretical derivations are used.

To take care of this possibility, assume that the load distribution (stress distribution also) is according to Fig. 2. It is assumed the apparent width of the sheet acting. For any thickness, and

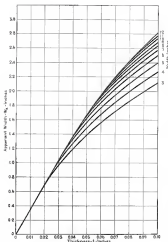


Fig. 3. Apparent width of flat sheet-metal under compression.

width of panel the apparent width will have a value such that it carries a compressive load equal the yield point of the material as reacted when failure of the entire panel occurs. Fig. 3 gives a family of curves by means of which the apparent width of any flat sheet-metal alloy panel may be found if the true width and thickness are known. Then the ultimate compressive load which the panel will carry may be determined by the equation

$$P = W_a t s$$

where P = the ultimate load on the panel in pounds

t = the thickness of the panel in inches

W_a = the apparent width of the panel in inches (Fig. 3)

s = the yield point of the material in lb. per sq. in.

The apparent width of the sheet is in all cases greater than the width of sheet at the ends of the panel which is highly stressed according to von Karman's theory. This is because the load on the corner of the panel is assumed to be "piled-up" at the ends of the sheet to make the uniform distribution.

The apparent width has no actual significance, being very similar to the well known modulus of rupture for wooden beams and steel tubes. The curves have been drawn in for the test data for flat unstiffened panels which are given in a number of references to the introduction of the concept of an apparent stress width of panel gives much different results than the stress-area stress method. The method is particularly safe for use in design because a true distribution of any load below the critical load for the panel is obtained by the method of apparent widths would

not produce a failure of the panel.

Fig. 4 gives the apparent width of sheet acting for the range of widths and thicknesses of panels usually met in design. Although many tests have been run on stiffened and unstiffened panels of metal widths no attempt has been made to include these results, for it is felt that they would not be out of ordinary design.

Table 1 gives a comparison of the predicted and test loads on a series of flat unstiffened panels. The agreement is very good and at all times an allowance of 10 per cent in sheet thickness was considered, the average error will be found to be about 4 per cent, or well within the limits of variation of the properties of the material and experimental error.

The distribution of load on a flat sheet is predicted by von Karman but has never been photo-static similar to be correct. A comparison of test results



Fig. 4. Stress distribution in a flat panel under compression with edge clamping according to Ref. 1.



Fig. 5. Actual stress distribution for apparent widths.

and an expansion of the theoretical curves involved seems to indicate that the principal effect of curvature is to increase the strength of the panel by increasing the width of the highly stressed portion near the supported edges and also by moving slightly the loading towards the unsupported center portion. This stiffener effect has been shown by Sackler (Ref. 4) to be a function of the radius, thickness, and width of the specimen, but to be independent of the length.

If we take the total load on a curved panel and divide it by a uniformly distributed load over the sides of the panel in the same manner which was employed for the flat sheet, an apparent width will be obtained for the curved specimen. A detailed study and comparison of a large number of tests has shown that for radii of over 10 in. the apparent width of a curved panel may be expressed as a function of the apparent width of a flat panel with the same width and thickness. The curves in Fig. 6 are provided to determine the values of the dimensions of the specimen are known. The curves can be used to depend upon the width and the value of the force (rather than the length of the panel) produced the variation noted. Nearly all tests on unstiffened panels

are of load on a curved panel in the form

$$P/A = KR/r$$

The flat sheet results which are modified for the effects of curvature, however, vary with the thickness, and the value of K of the proper form, and R is a function of the width of the panel.

The prediction for the ultimate loads on unstiffened curved panels shows that apparent displacement when the width of the panel is very great (over 12 in.) and the radius of curvature is small (under 10 in.). This would seem to indicate that the force of the curves is not adequately correct (some function of the width and radius probably being needed) but the agreement between predicted and test results over the range of practical designs is very good.

This method contradicts the method which has been proposed by Newell in that it assumes the load on a panel to be independent of the panel length. Theoretical considerations (Ref. 4) lead to the same conclusion, although a complete set of test results seems to substantiate Newell's proposal (Ref. 2). The only explanation which can be offered is that the type of support used in the tests (rather than the length of the panel) produced the variation noted. Nearly all tests on unstiffened panels

have been made with an edge support which stops some distance from the ends of the panel so that the rate of deformation in the length direction. As the length increases, this so-called length effect also increases, and nearly all failures on a long panel will occur in this unsupported length. For a stiffened panel where the edge support is made up of a stiffener section, no considerable decrease in the load carried by the sheet occurs at the length of the panel is increased. The actual load carried by the stiffened panels falls off as the length increases, due to the shear action of the stiffener section, but this effect has been taken into account.

For predicting the loads on stiffened panels whether flat or curved, the method suggested by Newell is used. This assumes complete independence of width of sheet and stiffness except that the stiffness are assumed to give equal support to the sheet. This method consists of adding together the ultimate loads which would be carried by the stiffener when normal stress is reached and which would be carried by the sheet acting alone with simply supported ends. The latter which would be carried by the sheet may be easily determined by means of apparent widths.

Tables 2 and 3 give a comparison of the predicted and test loads on a series of flat and curved stiffened panels. The agreement is excellent except in the case of the 16 in. highly curved thick panel. In this case the sheet became so strong with respect to the stiffener that the stiffener was not able to break the sheet up into simply supported panels as was expected. Any rational design, however, would not contain such a disproportionate sheet-stiffener combination. The stiffener section used were a J-section (Type 1) and a channel section (Type 2).

TABLE 1. PREDICTED AND TEST LOADS ON FLAT UNSTIFFENED PANELS

Reference	Length	Width	Thickness	W_a	P_{pred}	P_{test}	% Diff.
1	12	12	.015	12.0	100	100	0
2	12	12	.015	12.0	100	100	0
3	12	12	.015	12.0	100	100	0
4	12	12	.015	12.0	100	100	0
5	12	12	.015	12.0	100	100	0
6	12	12	.015	12.0	100	100	0
7	12	12	.015	12.0	100	100	0
8	12	12	.015	12.0	100	100	0
9	12	12	.015	12.0	100	100	0
10	12	12	.015	12.0	100	100	0

The reference W_a is 12.00 in. for all tests.

The reference P_{pred} is 100 lb. for all tests.

TABLE 2. PREDICTED AND TEST LOADS ON FLAT STIFFENED PANELS

Reference	Length	Width	Thickness	W_a	P_{pred}	P_{test}	% Diff.
1	12	12	.015	12.0	100	100	0
2	12	12	.015	12.0	100	100	0
3	12	12	.015	12.0	100	100	0
4	12	12	.015	12.0	100	100	0
5	12	12	.015	12.0	100	100	0
6	12	12	.015	12.0	100	100	0
7	12	12	.015	12.0	100	100	0
8	12	12	.015	12.0	100	100	0
9	12	12	.015	12.0	100	100	0
10	12	12	.015	12.0	100	100	0

TABLE 3. PREDICTED AND TEST LOADS ON CURVED STIFFENED PANELS

Reference	Length	Width	Thickness	W_a	P_{pred}	P_{test}	% Diff.
1	12	12	.015	12.0	100	100	0
2	12	12	.015	12.0	100	100	0
3	12	12	.015	12.0	100	100	0
4	12	12	.015	12.0	100	100	0
5	12	12	.015	12.0	100	100	0
6	12	12	.015	12.0	100	100	0
7	12	12	.015	12.0	100	100	0
8	12	12	.015	12.0	100	100	0
9	12	12	.015	12.0	100	100	0
10	12	12	.015	12.0	100	100	0

All data taken from reference 10. For all specimens total width is 16 inches and is 10.00 inches in stiffener type 10.

Flying Equipment

What's new in aircraft, engines and major accessories

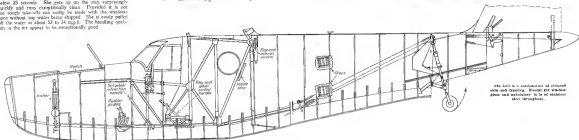
Fleetwings Sea Bird

Shotwelded, all stainless steel amphibian has many interesting and novel features.

For the past six or eight months it has been our privilege to keep in touch with the Fleetwings plant in Bristol (Vt.) to watch progress on the construction of what is to us one of the most interesting aeronautical projects that we have seen for a long time. Carl de Guzmán and his staff engineer, W. A. Soren (both well known to readers of *AVIATION*), have succeeded in transferring their long-standing belief in stainless steel as an aircraft material into reality in the form of the amphibian "Seabird," the first completely shotwelded stainless steel job in the world. Builders will recall that the late American Aircraft Corporation owned an all-wood Sessau-Marchant design into stainless steel some three years ago, but the Seabird is the first attempt to design from scratch in stainless steel.

Very recently we were privileged to watch the ship through some of her early test flights in the hands of Duane Brown, veteran seaplane pilot. Brown's long experience in getting airplanes in and out of the waters around New York has made him a competent judge of water handling and flying qualities.

The ship handles competently well on the water, using a conventional tail wheel of slightly over 13 in. diameter directly connected to the rubber pedals on a water rudder. The tail wheel is independently retractable by a lever alongside the control column. She take-off with pilot only and full water has been discussed at 8 seconds on glass, smooth water with no wind. With full load and no wind her take-off is below 25 seconds. She gets up on the step surprisingly quickly and runs exceptionally clean. Provided it is not too rough take-offs can easily be made with the windows open without any water being draped. She is easily pulled off the water at about 33 to 34 m.p.h. The handling qualities in the air appear to be exceptionally good.



Extremely the most interesting feature is of the new landing gear. One of the photographs on the next page shows the mechanism of retraction and in one of the flight photographs can be seen the pulleys actuated by the wheel in flight. This appears to be quite a satisfactory solution to a troublesome problem. Wheel retraction has indicated that the drag is very low and

and framed type. Screens in the control position surrounding the passenger compartment and covering the wing struts, landing gear mechanism and nacelle mounting, are carried by means of built-up steel tubes. The method of joining the tubular members and of supporting fittings for the landing wheels and other parts of the structure is most ingenious as may be seen from an ac-

companying photograph. Fore and aft of the cabin and, as a true monocoque is used. Cross-sections of the structure are shown by the use of light forming rings tied together fore and aft with light stringers in which the steel skin is shotwelded. The method of building up the hull bottom shows clearly in the photograph on page 41.

The wings, under the fabric covering, are all stainless steel. They are of the two spar type with relatively light intermediate ribs and built up drag struts and double diagonal tie-rod bracing. The spars are of the box type with webs and caps corrugated longitudinally and provided with frequent internal stiffeners. Flat plates, shotwelded



Above: View in flight the landing gear actuates in that shown in the picture above. Below: The wings, built up on the ribs of the Bristol factory.



there appear to be no disturbing aerodynamic effects from interference or other causes. The wheels are in full view of the pilot at all times. The operation of the gear is simple and effective from a hydraulic hand pump.

The most interesting features of the ship, however, are in her structural arrangements. Stainless steel, shotwelded throughout, is used throughout except for the fabric that covers the wings and tail sections. The hull, as shown by the drawing and accompanying pictures, is a combination monoco-

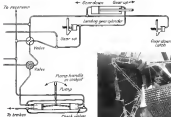
The hull is a combination of stressed ribs and stringers. Except for window glass and nacelle it is all stainless steel throughout.



Detail of valve part with ball and seat secured for test runs for complete ball assembly.



Interior construction in the valve to the extent where tests are carried out in the ball and seat.



Detachable barrel at the landing gear cylinder which supplies hydraulic pressure for landing gear extension and flap operation.

Right: How the landing gear extends. The motor drives a pump which extends the cylinder. The motor drives a pump which extends the cylinder. The motor drives a pump which extends the cylinder.



Detail of pump or motor used in the landing gear system.



around the wings, provide points of attachment for terminals and the external wing loading. Adapters and flaps are carried on ball bearings, hinges, anti-friction casters behind the root spar at the wing strut stations. Details may be seen in an accompanying picture.

The wing flaps are of the split variety, hinged like the ailerons, from leeches carried on the root spar. They are hydraulically operated from the main double acting pump in the cockpit that

handles the landing gear. They are pivoted down, and will hold their position at any angle from 0 to 90 deg. When raised, by opening the proper relief valve on the emergency board, they return to the "up" position automatically under the combined action of springs and air pressure.

Of considerable interest in the design of the flap tanks, one located in each wing panel. As the wing is thin, the tanks must be very flat. They are made principally of corrugated sheet, with the corrugations running spanwise of the wing. End plates of the tank are made by drawing scalloped edges which match up with the sheet corrugation. Final assembly is made by shot welding. These tanks are reinforced with steel and have steel up under the corrugated aluminum sheet. They weigh only 345 lb. each, including fittings for a capacity of 26 gal. each, a rather remarkable achievement.

(Note: Many of the ideas discussed by W. A. Seaton in his studies on monoplane wing design—Advanced, June and July, 1938—appear in the details at the Sea Bird.)

The power plant is a 384 hp. Jacobs engine mounted in the nose through a fixed rubber bumper at the other end. Oil tanks and the storage battery supplying power for the direct cranking starter are located in the nose. A Curtiss-Rodent one-piece fixed streamer propeller is fitted.

Access to the low-wing engine is through a hatch in the center section of the wing to port, and slightly aft of the nacelle. Convenient steps and retractable hand holds are provided.

A full complement of navigation and engine control instruments have been installed. Among the latter was noted the new Ruffalo rate of turn meter. Dual control, with a wheel of the three-center type, is installed. The cabin was unusually quiet before any upholstery or soundproofing material was applied. Sherry engineers did a



Valve similar in construction to the valve to the extent where tests are carried out in the ball and seat.



Corrugated flap tanks in position in wing panel. Note how landing gear extending cylinder is located left.

Details of ball valve housing. Ball valve is attached to ground only two cylinders, any remaining late attachment from cockpit.

monoplane job that put the Sea Bird level below 75 degrees.

The weight of the ship empty is 2,385 lb., gross 3,415 lb. The useful load (2,500 lb.) is made up of two persons, 100 lb. of baggage, 32 gal. of gasoline and 5 gal. of oil. With 233 sq ft. of wing area (including ailerons)

the power loading comes to 120 lb. per sq ft. The ship empty is 2,385 lb. per sq ft. The ship has a top of over 150 sq ft. of wing area. It shows a 200-lb. per minute rate of climb at sea level, has a 12,000-ft. service ceiling and a normal range of 400 miles.



Monocoupe Seaplane Model 90-A in flight.

Monocoupe Seaplane

Lambert Model 90-A approved for float equipment.

FLIGHT TESTS by a Bureau of Air Commerce inspector, the Lambert Monocoupe, Model 90-A was recently awarded an approved type certificate as a seaplane on July 29, 1938. In the flight tests conducted at the Edo plant in College Park, Md., the ship made full load take-offs on glassy water in about 10 seconds. The float specified for this ship evidently design features formerly found only in the larger models and are exceedingly close due to a new type of rounded nose.

Weight of the Monocoupe Seaplane empty (including battery and starter) is 1,350 lb. Useful load is 950 lb., and gross weight, 1,770 lb.

(Turn to page 41 for more Flying Equipment)

Trails of the Indian



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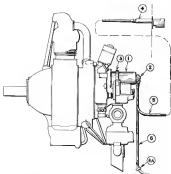
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Exploded diagram of Coffman starter. (1) Motor; (2) starting pinion; (3) shaft; (4) pinion; (5) intake tube; (6) exhaust tube; (7) pinion; (8) pinion; (9) pinion; (10) pinion.

Cartridge Starter

Device provides engine starting from special powder cartridges.

A service known as the Coffman engine starter has been under development for a number of years by Federal Laboratories, Inc., 1351-Mac Street, Pitts-
burgh, Pa.) and is now ready for commercial production. Coffman starters have been under test with Army, Navy and Marine Corps units and have proven their ability to start engines of the Cyclone or Havoc class satisfactorily at operating temperatures down to -25 deg. F. They are adaptable also to any type of internal combustion engine besides aircraft engines.

Power to operate the starter is derived from a cartridge which contains a fuel which is ignited by the passage of an electric current. The cartridge is placed into a chamber which resembles an ordinary shotgun barrel, mounted in the cockpit near the pilot. A tube connects the power chamber with the starter. The only electrical energy required is from a flashlight battery. As the fuel burns in the chamber it develops a pressure which drives the piston forward in the starter, engaging the clutch jaw of the rotating shaft and thus rotating the engine shaft.

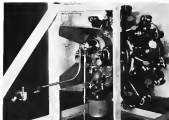


Illustration of Coffman starter (shown above) on a Wright Whittaker 40.

dead center. The time of application is not long, although the rate is high. The large starter (Type L) will turn over an average Cyclone engine three times at freezing temperatures, but this is usually sufficient to start. The assembly and the component parts are about as an accompanying diagram. The Type M starter weighs 25 lb., the Type L 45 lb. The Type M will rotate one of engines up to 400 hp., and the Type L from 400 hp. up. Standard cartridges weigh 66 lb. and 67 lb. respectively.

Seversky Trainer

New XBT is improved version of earlier models.

Late models in the latest competition for Air Corps basic trainer was the Seversky Aircraft Corporation's latest offering was a refined version of the earlier basic trainer described in detail in the June, 1936 issue of AVIATION. Essential differences between the new XBT and its predecessor are greater speed range, higher performance, and improved maintenance.

Each engine is fitted with instruments necessary for cross-country navigation, radio flow, instrument flight and cross-country. Flights for blind flying also are provided for both. A current machine gun for simulated combat is another part of the equipment.

Performance of the new trainer approaches that of modern combat planes. A dual engine is provided to stop down the output of the 550 hp. Pratt & Whitney Wasp engine to 400 hp. Air Corps limit for training plane performance. In an emergency, however, it would be possible to use the full rated power of

the engine, materially increasing performance.

Two sets of wing panels of different areas are available. With the larger ones and a fixed landing gear the ship is primarily a trainer. With the smaller panels and a fixed landing gear the ship becomes an improved edition of the basic trainer. With smaller panels and retractable gear the maximum performance is obtained for use as an advanced trainer, cross-country, and stall plane and pursuit performance is approached closely.

Structural characteristics are similar to those of earlier Seversky models and include monocoque fuselage and multi-spine wing built lightest to be used as fast tanks.

Frank Hawks' Plane

Fast low wing monoplane now undergoing test flights.

Recent has been discussed in from Springfield, Mass., that Frank Hawks has been at work on the design and development of a new ship and that Howard Miller, formerly of Greenville, Miller & DeLahaye, has been collaborating. They are able to permit the preliminary details here for the first time.

The new Hawks' plane (described



Seversky XBT on test for Wright Field design competition.

"Time Pilot") and sponsored by the Green-Walsh Company, has been test flown at the factory at Hawks Aircraft, at Springfield, and previous flights will up to the 300 400 mile range. Its panel plan is a Type Wasp 8-1250 ft. ft., equipped with a Hamilton Standard Constant Speed propeller.

"Time Pilot" is a low wing cantilever monoplane with retractable landing gear, flaps, and rudder. Most unusual feature is a retractable cabin enclosure. In retracted position the enclosure leaves perfectly into the fuselage lines and is retractable through side windows and upper window lights of curved cabin plan. For landing and take off

the seat may be raised by a manually operated bellows jack. This may show high, which is hinged at its forward edge, rises with the seat and forms a conventional windshield. The fuselage is through a side door at the bow.

The fuselage is constructed of welded steel tubing with plywood covering and the floor structure is of steel tubing with plywood ribs. Shudders, molders, and elevators have spruce spars, maple corner blocks, and plywood ribs, and plywood covering. The wing is built entirely of wood, having three plywood box spars, and ribs and covering of the same material.

A range of 1200 miles is obtained from the 280 gal. gasoline tank forward of the cockpit. Oil capacity is 25 gal. The wing span is 35 ft., and overall length 22 ft.



The Curtiss-Wright P-36 Fighter.



Stearman Model 76 D1 in flight.

Curtiss-Wright P-36

Army buys new single seat pursuit monoplane.

CURTIS-WRIGHT has just announced that several of its P-36 pursuit planes have been purchased by the Army Air Corps. The P-36 is a single seat low wing monoplane with retractable landing gear. It is powered by the Wright G Cyclone engine. The top speed, said to be high, is held confidentially by the Air Corps.

Stearman Trainer

Model 76 D1 is also suitable for other military missions.

A FLEET OF STEARMAN Model 76 D1 advanced trainers were delivered recently to the Argentine Naval Aviation Service. In addition to training work these ships are suitable also for reconnaissance, observation and light bombing. The power plant is a 350 hp. Pratt & Whitney Wasp Jr., Model T1A.

Buyers' Log Book

What's New in Accessories, Materials, Supplies, and Equipment

Electric Brazier

Compact unit for reconditioning hand saw blades

Saws using hand arms for cutting wood or metal sometimes encounter frequent breakages. A compact electric brazier has been developed for repairing blades by Greg Ives, of West Allen, Wis. The brazier is made for repair 110 or 230 volts, single-phase, 60-cycle alternating current. A transformer is mounted in the base with connections through the top cover connecting the secondary coil with the saw slugs. The



Grid heat electric brazier.

center teeth, intended for pruning the blade ends together during heating, is operated with a handle. A switch mounted in convenient reach of the operator provides three different heats. A solder holder with brass flux is shown mounted for the best joints. The unit weighs 16 lb.

Drafting Machine

A new item of equipment for the engineering department

New model of drafting machine built and announced by the Charles Kiering Co., Inc., Chicago, Ill. These machines



New Kiering drafting machine

feature reduced number of working parts and a simplified system of adjustment. They are equipped with adjustable basic mechanism to prevent the protector head from sliding accidentally when used on an inclined board. Kiering also has adjustable slide buttons for leveling up the scales. Pulleys are fully enclosed, but bands may be changed if necessary without disassembling the machine. The joints are fitted with New Deviser fully enclosed ball bearings, pre-lubricated. All parts are of die-finished aluminum or baked-on enamel, eliminating rusting when exposed to rain. Several models are available designed for specific engineering purposes.

Metal Cutting Machine

Non-automatic device designed for cutting lightweight metal sections

A non-automatic metal cutting machine for light-gauge metal material is announced by De Wilt Products Corp., Lancaster, Pa. This equipment is especially adaptable for cutting angles of the full width of aircraft skins. It is designed for automatically setting predetermined lengths of waste to clear materials. For example, the machine illustrated will cut off light wall tubing in 1/8 in. diameter in 1/2 in. long at a rate of 38 cuts per minute. This par-



De Wilt light tube cutting machine

ticular unit is equipped with a 7 1/2 hp motor driving a 16 in. hollow ground metal cutting saw blade at 5,800 rpm. Machines can be built to the exact profile for many applications. Complete engineering equipment including a device for feeding material from a magazine

into the extension support is also available.

Particular attention has been given to maintenance and guarding the machine. The top of the frame is covered to keep chips and grit from the working parts and protection has been made to confine the sparks in a hood. These control stations are provided, one at each side of the machine and the third at the front of the material support. Each station contains both the feed and stop motions so that a dead saw cannot be fed into the material. Full details are available to one orders upon application to the manufacturer.

Low Pressure Wheels

New models interchangeable with high-pressure types

An *EXCLUSIVE EQUIPMENT, INC.* (Building 20-A, Executive Field, Garden City, L. I., N. Y.) now has available two models of low pressure wheels designed to replace high pressure wheels of the *Shanklin* type. One is for the 141 in. axle, 10 in. drive, and takes about the 650-16, the 748-30, or the 850-44 tire. The larger model is for 24 in. axle with 32 in. drive, and takes 950-42 tires. No changes or adapters are required when installing these wheels on present *Shanklin* "twine" mechanism. Graphical details bearing are fitted to both models. Both wheels are manufactured under Department of Commerce A-7-C. The smaller one is approved for airplanes up to 3,000 lb. gross, the larger up to 5,000 lb. gross weight.

Electric Soldering Iron

New electric iron equipment added to Stanley's line

STANLEY TOOLS of New Britain, Conn., has announced a new series of electric soldering irons for brook use. They come in eight different sizes ranging from 30 watts with a 5/16 in. tip, to 635 watts with a 1/8 in. tip. They are power compressed supply. The electrical wiring is built up, are hermetically sealed, insulates are vented. A lock collar and a screw adjuster of adjustable the desired length. *Stanley* irons are also removable. A metal routing stand is packed with each iron. Six feet of flexible heating cord with terminal are furnished as regular equipment with each tool.

Operators' Corner

An exchange of ideas on the problems of the commercial aviation industry

QUESTION: How do you manage operating costs of the various types of aircraft used by today's airlines? What are the factors you must take into account in making a decision on aircraft? Answered by *Robert A. Ryan, Manager Eastern Flight Section, Eastern Air Lines*

[Editorial note: We cannot an absolutely complete reply to Question No. 30. The reply, and as complete as fact, that we were unable to find time for in a number of issues. The methods of estimating our operating expenses, and as indicated, are not intended to publish them at the first opportunity. They are presented herewith.]

Experience is cost computing

OUR own methods of computing the cost of operating our airplanes are based upon experience and are as follows: We include a separate sheet for each of the expenses we operate under according to the method we have been using, and we also include a page that describes our method of cost computing.

On the subject described, the Ryan S-7C, in addition to a fuel cost of \$1.33 per flying-hour, and a maintenance cost of 80 cents per flying-hour (which is the best price we can get for fuel), we have a cost of \$1.45 per flying-hour for risk and \$1.76 per flying-hour for maintenance. Maintenance includes overhaul, repairs, replacement, parts, labor and hangar rental. Risk or insurance is figured at 35 per cent of the value of the ship per year. Naturally, this cost is *rising* only when the ship is flown 500 hours a year. The maintenance cost of 80 cents will also vary with the number of hours flown per year. Depreciation is figured on the expense

separately from the ship, with the full retail value of the engine being written off in 3,500 hours and that of the ship in 2,000 hours. The depreciation is not figured in terms of months or years, nor does it indicate the actual life of the engine or ship, but it merely a method of valuing the owning interest in the full investment in a reasonable time.

The last cost of operating that particular ship amounts to \$1.35 per flying-hour when the ship is flown 500 hours in one year. At the end of the year, we make up a new cost estimate for operation during the following year based upon the actual records of the first year. Maintenance may show an increase during the last six months. Risk may have also jumped up during the year due to accidents not covered in the 750 per cent deductible. Depreciation will also increase because for the second year provided the airplane is revalued at the end of the first year.

We might mention that the great majority of small airplanes are not flown in many hours per year as costs. A private owner, for example, would probably fly a Ryan S-7C about 100 hours per year, which would multiply his insurance cost from \$1.45 to \$7.26 per year, which would certainly be passed insurance rates are probably for the private owner to sell as the small operator doing less than 500 hours per year. The small operator who is able to fly 1,000 hours per year on an airplane should fly insurance.

We are now equipped with five airplanes and are carrying on business on three of them. Unfortunately one of the three is not flying during this year.

To summarize the purchase of insurance, we will post. We will post insurance only on those airplanes flying in excess of 50 hours per month.

Regarding the other costs to the operator, it has been our practice to subtract the ship cost (which is the case is \$1.35) from the total cost to determine the profit per flying

hour. Thousands of this gross profit goes to the cost of general overhead. The remaining net-profit is divided equally between the "owning interest."

Operating cost of Ryan S-7C, Western Air Lines, Eastern Air Lines, Inc., flying 500 hours per year, flying 500 hours per year.

1. Fuel	Cost 750 per hour ship cost	1.00
2. Maintenance	Cost 80 per hour ship cost	0.80
3. Risk	Cost 35 per hour ship cost	0.35
4. Depreciation	Cost 1.35 per hour ship cost	1.35
5. Total	Cost 2.50 per hour ship cost	2.50
6. Profit	Cost 1.35 per hour ship cost	1.35
7. Profit	Cost 1.35 per hour ship cost	1.35
8. Profit	Cost 1.35 per hour ship cost	1.35
9. Profit	Cost 1.35 per hour ship cost	1.35
10. Profit	Cost 1.35 per hour ship cost	1.35
11. Profit	Cost 1.35 per hour ship cost	1.35
12. Profit	Cost 1.35 per hour ship cost	1.35
13. Profit	Cost 1.35 per hour ship cost	1.35
14. Profit	Cost 1.35 per hour ship cost	1.35
15. Profit	Cost 1.35 per hour ship cost	1.35
16. Profit	Cost 1.35 per hour ship cost	1.35
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24. Profit	Cost 1.35 per hour ship cost	1.35
25. Profit	Cost 1.35 per hour ship cost	1.35
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27. Profit	Cost 1.35 per hour ship cost	1.35
28. Profit	Cost 1.35 per hour ship cost	1.35
29. Profit	Cost 1.35 per hour ship cost	1.35
30. Profit	Cost 1.35 per hour ship cost	1.35

Operating cost of Ryan S-7C, Western Air Lines, Eastern Air Lines, Inc., flying 500 hours per year, flying 500 hours per year.

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12. Profit	Cost 1.35 per hour ship cost	1.35
13. Profit	Cost 1.35 per hour ship cost	1.35
14. Profit	Cost 1.35 per hour ship cost	1.35
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Fastest

OF THE NAVY'S HIGH-PERFORMANCE AIRCRAFT



The Grumman XF3F-2 single-seat combat powered by 1000 h.p. Wright Cyclones



GRUMMAN AIRCRAFT ENGINEERING CORPORATION

Farmingdale Long Island City New York

News of the Month

Highlighting recent events in the aviation world.

* **World Transport** . . . Germany's Luftwaffe made over two flying hours to test Atlantic flying conditions.

* **Domestic Transport** . . . American transoceanic aircraft service Sept. 18 with Douglas DC-3's . . . Transatlantic traffic gave the General, which is considering merger with Pan American . . . Transatlantic passenger service announced by Pan American to start Oct. 21; the Bureau of Air Commerce sets inauguration of service within "30 to 60 days" . . . Mail on board to more than 60 bags on from TWA schedules . . . United Air Lines added 25,000,000 unit of fuel for next three years.

* **Records & Records** . . . A mile giving complete race results.

* **Transatlantic** . . . Black Pearl and Mary Barkham make a record round-trip crossing . . . Mrs. Beryl Barkham is first woman to solo east to west.

* **Army & Navy** . . . Bids on aircraft plant opened at Wright Field . . . Navy to launch new aircraft carrier Enterprise.

* **Expos** . . . Report on the TWA Sun Coast exhibit near Venice, Pa.

* **Industrial** . . . Commerce Department reports ship exports . . . Year's first half aircraft production at 1,363, compared with 215 for first half of 1937 . . . Turkey gas turbine engines built . . . New bomber ship at Boeing . . . Stevens-Hammond setting up shop . . . Boeing to build 51,000, 600 west coast plant.

* **Financial** . . . Profits for Lockheed, Irving Air Chute in first half.

Continued

Transatlantic

A flurry of ocean crossings brings two German survey planes, a round trip, and a feminine solo

ANYBODY international communication from Great Britain, Germany, and France, in connection with the President's Interdepartmental Committee on Civil International Aviation, had smoothed away political and diplomatic difficulties, having Transatlantic heavy-fueler service as long ago as last winter, no other middle nations touched the start of the service was taken until early in September. The United States had been ready for some time with equipment suitable for survey purposes at hand, but looked landing privileges on British soil. Great Britain held the upper hand in regard to landing facilities, but until recently had no suitable equipment. In July Britain began flight tests on the first of her so-called "Kaiser type" flying boats. Then Pan American Airways, to keep within its corporate agreement with Britain's Imperial Airways, had permits to wait for British technical developments.

Then Germany, also several years' intensive development of a South Atlantic service, suddenly began experimenting in the North Atlantic. One principal problem was securing landing facilities. Early in May the Deutsche Zeppelin-Reederei began a series of test round trips between Potsdam and the Naval Air Station at Lakehurst, N. J., with the Zeppelin Hindenburg.

Last month the Germans again made a round trip in the world. From Lissa in the Aegean the Deutsche Luftwaffe launched two Dornier DO 16 flying boats. Landing arrangements had been made with Pan American Airways for the use of its provisional station terminal at Port

Washington, N. Y., where a radio station had been set up some months ago. Capt. Rudolph Jahn will direct Lohr's activities as the United States.

The Andes, first of the two German boats, turned back when nearly a third of the way to Bermuda, due to trouble with the cooling system. The Zeppelin, the second boat, was transferred from the shipyard Schwanenland Sept. 9, flew the 2,500 miles to Port Washington non-stop in about 22 hours.

The Andes was again launched on the tenth and headed for Bermuda, 2,063 miles away. The second attempt was successful, and after making over eight in Bermuda, she completed the trip to New York, 270 miles, in 6 hours, 18 minutes.

Both ships were scheduled to return to the Aegean late in September. The Schwanenland steamed to New York from the Aegean to launch them back again. The flight was the first of a series to determine flying conditions, reliability of equipment, navigation, and landing facilities. With the exception of extreme cold and snow the Zeppelin was ship flight encountered nearly every kind of Atlantic weather with clouds and head winds for almost half the distance. The Andes had a better break. Her captain, H. W. Kopf, said that he had flown most of the way from Bermuda very close to the water, where flying qualities of the Dornier are best. It also enabled the crew to take advantage of sea breezes in navigation as far as ability to determine wind direction and direction concerned.

Launching to catapult from a mother



FLIGHT CREWS

Which launched the Andes and the Andes from the Aegean in Port Washington: (l. to r.) First Pilot H. W. Kopf, Captain H. W. Kopf, Second Pilot Hans J. W. von Bockstahle, Herbert von Bockstahle of the Andes, and Second Pilot Hans von Bockstahle, First Pilot Rudolph Jahn, Captain H. W. Kopf, and Captain H. W. Kopf, of the Andes.



DIESEL DORNIER DO 14

seen by fishermen in its extraordinary North Atlantic flight from the Azores to West Washington

ship is a German pre-war which has been followed since early 1934 on the regular weekly schedule across the South Atlantic from Baltimore to London via the Azores. Over 200 crossings have been made, piling up a total of 400,000 miles.

Americans had their first opportunity to witness Luftfahrt's catapult operations at a demonstration staged in Long Island Sound off City Island September 22. The *Zeppelin* was launched from the Schohariehead for a short test flight which terminated at the F.A.S. Fort Washington base. Later the same day the *Amelia* left the catapult and headed for the Azores, followed next day by *Reykjavik*. Luftfahrt's guests view the landings from the mother-ship dock.

The present experimental phase is monoplane flying boats powered with two Junkers Jumo 205 diesel engines developing 500 hp each. They are mounted on tandem along the wing. The boats are equipped with tanks without long and short wave transmission, and in addition have a directional loop system housing devices. The ship carry a crew of four: two pilots, a radio operator and a mechanic.

Three other North Atlantic crossings figured in the month's news. On Sept. 1, Harry Robinson, New York night club singer, and Henry T. (Duke) Merrill, son of Enten Air Line's owner pilot, left Floyd Bennett Field, Brooklyn, N. Y., and set a course for London. They intended to make a second round-trip flight. Their plane, "Lady Power," was a Volare, powered with a 1,000-hp Wright Cyclone. It carried 1,000 gal of fuel—"a flying gas tank," as Robinson described it—thrusting it sufficient for 15 to 22 hours. This should have given the fleet a margin of about 600 miles.

The trip proved to be foggy, however, and the fleet failed to see their first landmark, Ireland. They ended for

about an hour and a half to get their bearings. Finally they came down in Wales, 12½ miles short of their goal, after a flight of 18 hours and 6 minutes. They landed undamaged in a cove pasture, and next day completed their journey to London.

Sept. 15 they left Southampton, England, for the return journey, and again came down short of their goal, landing in a bog at Mangrove Station, (N.M.) about 100 miles north of Harlow Gate. They were 1,000 miles from New York, but had flown the 2,300 miles from England in 19 hours 26 minutes. They required no damage except a lost propeller.

Edith Robinson, presser manager of Enten Air Line, commented on her own as a record expedition in one of Enten Air's DC-3s. From Harlow Gate, she continued north in a motor launch, intending to find the "Lady Power" out of the bog and ready to continue. A few days later a successful takeoff was accomplished and the ship was flown back to her starting place at New York's Floyd Bennett Field.

The fifth North Atlantic crossing, from east to west, was made by blonde airline Max (Duke) Robinson, British aviator pilot. She flew a P-51 Mustang Vespene from Atlantic City Field, Seaside, Maryland to the small seacoast village of Bialla, 11 miles from Lough Linn, New South Wales. She planned the name of her ship three first in the west.

Her goal was Floyd Bennett Field, in Brooklyn, but she ran out of gas on a 25 hour flight with adverse winds. She left England at 10:00 a.m. with a radio, despite the knowledge that she would have to fight not only prevailing west winds but rain and fog as well. Her plane returned a damaged, propeller and undercarriage. But Max Robinson's injury was nothing worse than a cut forehead. She was the first woman to make the solo westward crossing.

Army and Navy

Rich on Air Corps observation planes; new carrier for the Navy

Two Army seven-month ordered an Wright Field, Dayton, where bids were opened September 4 on observation planes in quantities ranging in increments of five from five to 125. Low bidder was the Douglas Aircraft Company which bid \$32,400 each for two and \$14,022 each for 125. The same model was the new equipment was priced at \$24,000 to \$14,000. The only other bidder, North American Aviation Corporation, bid \$42,000 each for two and \$20,000 each for 125.

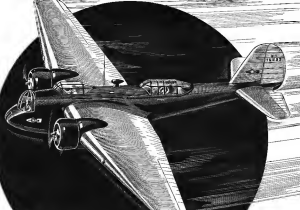
Dr. C. S. Mrs. Claude A. Swenson, wife of the Secretary of the Navy, will crack the traditional bottle of champagne over the bow of the U.S.S. *Enterprise*, the Navy's newest aircraft carrier, at Newport News, Va. The carrier is of 20,000 tons displacement and is the sister ship of the U.S.S. *Yorktown*, launched last April.

Accident Report

Department of Commerce findings on TWA crash at Uniontown

In a report on the accident last April 7 of the TWA Starliner near Uniontown, Pa., the Bureau of Air Commerce described the probable immediate cause of the accident as "poor judgment on the part of Pilot Ferguson in favor of visual ground observation methods after having descended through clouds and without an instrument terrain in a point unknown to him." Ferguson was flying the regular Starliner schedule from New York to Pittsburgh, via Camden, with eleven passengers. According to the Bureau's reconstruction of events leading up to the accident, he was flying "at a point unknown to him" located at his "failure" to proceed to and follow the right-hand side of the west leg of the Harbinger radio range course when it first became necessary for him to resort to instrument flying in the vicinity of Harbinger due to weather conditions and failure to complete his flight on the right-hand side of the left-hand leg of the Harbinger radio range, as provided for by both the Department of Commerce and TWA regulations.

The flight plan prepared by Ferguson at Newark called for a direct compass course from New Canaan to Pittsburgh as the event the weather was visible for certain days. Instead, according to the report, he flew on what he thought was a compass course but which was actually a course deflected considerably to the south.



WRIGHT CYCLONES

Power the

MARTIN EXPORT BOMBER

The Martin Export Bomber (Model 129-17) powered by the new 1000 H. P. Wright Cyclone engine, is one of the world's outstanding bombardment planes—with a high speed up to 247 miles per hour, a service ceiling of 20,000 feet and a landing speed of 65 miles per hour.

For the past two years the Martin E-10-B Bomber has been the standard, heavy-duty bombardment plane of the U. S. Army Air Corps. More than one hundred Martin Bombers, powered by Wright Cyclones, have been purchased by the U. S. Army Air Corps.

The new 1000 H. P. Wright Cyclones installed in the Martin Export Bomber are the same type as the Cyclones installed in the two-engine Douglas Bombers and the four-engine Boeing Bombers—the latest heavy-duty bombardment planes of the U. S. Army Air Corps.

In the commercial field, 1000 H. P. Cyclones power the fleet of large Douglas DC-3 transports now in service on American Airlines. Similar transports have also been ordered by Eastern Air Lines and KLM (Royal Dutch Airlines).

WRIGHT

AERONAUTICAL CORPORATION
PATERSON NEW JERSEY

A DIVISION OF CURTIS-WRIGHT CORPORATION

SPEED
UP TO
240 M.P.H.

SERVICE
CEILING
20,000 FT.

LANDING
SPEED
65 M.P.H.



The **CURTISS**
"Y-1-P-36"
PURSUIT
PLANE



Is Equipped With
"NORMA-HOFFMANN"

PRECISION BEARINGS

The illustration shows the high-performance, single-sealed pursuit plane of low-wing monoplane construction as built for the Army Air Corps by Curtiss Aeroplane and Motor Co., Inc., Buffalo, N. Y.—one of the many builders of aircraft and aircraft equipment who employ NORMA-HOFFMANN PRECISION BEARINGS.

Where the bearings must not fail—on land, at sea, or in the air—NORMA-HOFFMANN PRECISION BEARINGS are the choice of engineers and designers of planes, engines (including superchargers), engine accessories, control apparatus, instruments, radio equipment, cameras, and landing field equipment.



The NORMA-HOFFMANN PRECISION line of ball and roller bearings comprises 130 different types, including over 3000 different sizes—PRECISION BEARING for every load, speed and duty. Write for the Catalog. Let our engineers work with you.

NORMA-HOFFMANN BEARINGS CORPORATION, STAMFORD, CONN., U. S. A.
PRECISION BALL, ROLLER, AND THRUST BEARINGS



Of Douglas' second service, a 12-passenger 14,500-lb. flying boat. It is expected to carry 1500 lbs. in the point of two 1000-lb. Wright G-1 Cyclones. Spots in 30 min., 1000 ft. 11 ft.

Transcontinental, Transpacific

Sleeper service on American PAA announces transpacific service; schedule cuts on TWA

LEAD SERVICE: Transcontinental sleeper service was scheduled to start on American Air Lines Sept. 18, with Douglas DST flyingboats making the westward run in 15 hours, 20 minutes. Westbound the scheduled time is 17 hours, 45 minutes. The "American Mailer" will leave Newark at 8:10 p.m. and Los Angeles at 8:30 p.m. Only stops will be at Memphis, Dallas and Tucson. The "seawheeler," to go in service Oct. 1, will stop at Washington, Memphis, Fort Worth, El Paso and Phoenix. Flagship service to Detroit and Buffalo will start about the middle of October.

Sept. 25 Pan American announced the long-expected start of transpacific passenger service for Oct. 21. One round trip a week will be made, using the line's three Martin flying boats. Experimental flights have been made with the Marquis since last November, resulting already in a once-a-week schedule. A flight over the line by Bureau of Air Commerce inspectors has just been completed. Reported from the West Coast is the signing of an agreement between Pan American and the United States Marine Company, whereby the Dulac Line will act as agent for PAA and will also maintain radio communication on flight schedules.

Central Air Lines, operating between Washington and Detroit, continued its phenomenal gain in passenger service

in August, when a gain of 164 per cent over August of 1937 was reported. The first eight months of this year showed average passengers totaling 12,196, against 3,553 for the same period last year.

Pennsylvania Air Lines and Central Air Lines, the former carrying mail over route 22, from Detroit to Milwaukee, and the latter with a mail contract for route 14 from Washington to Detroit, was reported to be considering a merger. In addition to its Milwaukee-Detroit mail service, Pennsylvania has passenger service through to Washington.



AUXILIARY ANTENNA

designed by TWA to supplement the regular system. It weighs less than 2 lb., is able from the tail even to be removed spring.

Starting Sept. 15, Transcontinental & Western Air will leave hall as hour to move than as hour from coast of its schedule, according to an announcement by President Jack Frye. The west-bound Sky Chief schedule will be 18 in 14 hours 35 minutes, 25 minutes under the previous schedule. It will leave New York at 5:15 p.m. and arrive at Los Angeles at 7:40 a.m. Preparation for winter flying was started early in September at the company's maintenance base at Kansas City, where de-icing equipment is being installed on all TWA airplanes. The result of the equipment early in the winter followed a winter of highly successful operations in controlling the formation of ice. Units to be installed include radiant heaters on the leading edges of wings and tail surfaces and the slinger ring propeller de-icer developed by TWA.

The largest fuel contract is the Na-

Traffic

Latest available statistics from the Bureau of Air Commerce and the Post Office Department—Domestic airlines only



At the 1936 National Air Races in Los Angeles

79.66% OF ALL WINNERS USED KENDALL OIL!



The Kendall Refining Company takes this opportunity to congratulate the following winners who used Kendall Oil at the National Air Races, and to thank them for choosing Kendall Oil as the lubricant they believed best fitted to carry them to victory in these thrilling tests.

Locust Thaden
Dorcy Pennington
Harold G. Thompson
Roger Chas. Egan
Rudy Klein
S. J. Wiggins
Gladys O. Dornett
Glenwood Savage
Lee Miles
Dore Kinschard
Joe Jacobson
Marion McKee
Benjamin Lampkin
Harry Crosby
Nancy Love
Hawley Ransom
John H. Conkater
Melvin Bond
Frank Spennell
George Arrows
Olm Jorgensen
Julius R. Todd
John R. Gray
Robert A. Cleveland
Jerry Burbanck
James Harbo
Helen McCauley

AGAIN KENDALL LEADS ALL OTHER OILS at the National Air Races! Forty-seven out of a possible fifty-nine winning planes were lubricated with Kendall Oil. This is the eighth successive year in which Kendall Oil has overwhelmingly led the field against the combined shuffling of all other oils. Could there be better proof of Kendall's superiority?

KENDALL REFINING COMPANY

BRADFORD, PA.

tory of aviation was commemorated early in September when United Air Lines ordered a three-year supply of gasoline, involving the delivery of a minimum of 27,000,000 gal. The deal was ordered from the Colonial Refining Oil Company and other Standard distributors, and will be delivered at airports in 37 cities in fifteen States.

Factories Expand

Total production up for first half; enlargements at Boeing

Production account from the Bureau of Air Commerce for the first half of 1936 shows a total of 3,363 aircraft produced, including 794 domestic civil aircraft, 439 for military use and 250 for export. This compares with a total of 331 pro-

duced in the first half of 1935, and is more than twice produced in the half calendar year 1935.

At the Taylor factory in Redford, Pa., production continues at a rapid pace. 67 Cubs were turned out in the 35 working days of August. This was down slightly from the 72 produced in July.

Work has been started on a \$15,000 addition to the factory at North American Aviation, Inc., 3781 Imperial Highway, Los Angeles, Cal. This addition will have two wings, 66x65 ft., and 30x 30 ft.

D. E. Anderson, chief engineer with the Bobb Aircraft & Parts Corporation, Catalina, and designer and estimator of the V-4 type motor with Cadillac in 1912, has joined the Arrow Aircraft Corporation at Lincoln, Neb., as consulting engineer. Arrow is now in

commercial production on the Arrow Ford V-4, powered with the Ford V-4 motor, recently conceived by A. C. Marking.

Marking another step in the enlargement of plant facilities in the Boeing Aircraft Company, Seattle, Wash., a new 20x130 ft. hangar shop was being constructed last month. The number of hangars will be increased from 3 to 11. Meanwhile, construction of the new \$250,000 assembly building was nearing completion. It will accommodate nine of the Boeing 299 bombers and will have concentrated floor area measuring 250x 300 ft.

Two buildings on property adjacent Mill Field, San Francisco, have been leased by the Douglas-Elmendorf Aircraft Corporation and are being re-erected. \$20,000 in new construction has been started in new production of the Hispano-powered Hammond V by Douglas.

The Berkley-Grove Aircraft Corporation has purchased the assets of the Supreme Propeller Co. of Wichita, Kansas. Equipment and personnel are being installed in the Berkley-Grove plant in Detroit.

Seattle Aviation Corporation, according to Vincent Bendix, will build a million dollar plant at Los Angeles. "We will . . . start production manufacturing that of our other three principal plants at New York, South Bend and Chicago," he said.

Financial

Substantial half-year profits for Lockheed, Irving Air Chute

For five months the month of 1936 the Lockheed Aircraft Corporation reported a net profit of \$40,213, after deduction for Federal income tax. Net sales amounted to \$668,679, and operating profit was \$68,691. (Last) orders totaled \$1,250,000 compared with an order book log of \$250,000 a year ago. A net profit of \$128,094, or 36 cents a share, was reported by Irving Air Chute Company for the six months ending June 30. This compared with \$176,276 for the first half of 1935.

The half year report of the Aviation Corporation and subsidiaries showed a net loss after depreciation, Federal income taxes and other charges of \$127,226, against a \$155,438 loss for the first half of 1935.

Calendar

Oct. 10—Baltimore Aircraft Production Exposition at the U.S. Armory, Baltimore, Md. (Continued)

Oct. 10—North Atlantic Air Show, New York

Nov. 10—1936 National Air Races, Santa Monica, Calif. (Continued)

Nov. 20—1936—1937 Season, New York

National Air Race Results

Municipal Airport, Los Angeles, Cal., Sept. 6-8, 1936

Place	Name	Engine	Time	W. Mile
QUALIFYING SPEED (FIVE MILE COURSE): 375 CIL IN.				
1	Pollock	Monaco	David Thompson	220.00
2	Chapman	Monaco	Arthur C. Chase	217.50
3	Miller & Arnold	Monaco	W. J. Williams	217.10
4	Winters	Monaco	W. J. Williams	215.00

QUALIFYING SPEED (FIVE MILE COURSE): 550 CIL IN.				
1	Carlson	Boeing	Merle Peterson	271.47
2	Stinebaugh	Monaco	R. A. King	269.44
3	Stinebaugh	Boeing	David Kinschard	264.33
4	Stinebaugh	Boeing	David Kinschard	264.33
5	Miller & Arnold	Monaco	W. J. Williams	263.74
6	Miller & Arnold	Monaco	W. J. Williams	263.74
7	Miller & Arnold	Monaco	W. J. Williams	263.74

SHILL TROPHY RACE: 375 CIL IN.				
1	Pollock	Monaco	David Thompson	220.00
2	Chapman	Monaco	Arthur C. Chase	217.50
3	Miller & Arnold	Monaco	W. J. Williams	217.10
4	Winters	Monaco	W. J. Williams	215.00

SHILL AWARD: 375 CIL IN.				
1	Pollock	Monaco	David Thompson	220.00
2	Chapman	Monaco	Arthur C. Chase	217.50
3	Miller & Arnold	Monaco	W. J. Williams	217.10
4	Winters	Monaco	W. J. Williams	215.00

LOUIS W. GRAY TROPHY RACE: 550 CIL IN.				
1	Carlson	Boeing	Merle Peterson	271.47
2	Stinebaugh	Monaco	R. A. King	269.44
3	Stinebaugh	Boeing	David Kinschard	264.33
4	Stinebaugh	Boeing	David Kinschard	264.33
5	Miller & Arnold	Monaco	W. J. Williams	263.74
6	Miller & Arnold	Monaco	W. J. Williams	263.74
7	Miller & Arnold	Monaco	W. J. Williams	263.74

SHILL CUP RACE: 550 CIL IN.				
1	Carlson	Boeing	Merle Peterson	271.47
2	Stinebaugh	Monaco	R. A. King	269.44
3	Stinebaugh	Boeing	David Kinschard	264.33
4	Stinebaugh	Boeing	David Kinschard	264.33
5	Miller & Arnold	Monaco	W. J. Williams	263.74
6	Miller & Arnold	Monaco	W. J. Williams	263.74
7	Miller & Arnold	Monaco	W. J. Williams	263.74

THOMPSON TROPHY RACE: UNLIMITED				
1	Carlson	Boeing	Merle Peterson	271.47
2	Stinebaugh	Monaco	R. A. King	269.44
3	Stinebaugh	Boeing	David Kinschard	264.33
4	Stinebaugh	Boeing	David Kinschard	264.33
5	Miller & Arnold	Monaco	W. J. Williams	263.74
6	Miller & Arnold	Monaco	W. J. Williams	263.74
7	Miller & Arnold	Monaco	W. J. Williams	263.74

BENDIS TROPHY RACE—TRANSCONTINENTAL FREE-FOR-ALL				
1	Carlson	Boeing	Merle Peterson	271.47
2	Stinebaugh	Monaco	R. A. King	269.44
3	Stinebaugh	Boeing	David Kinschard	264.33
4	Stinebaugh	Boeing	David Kinschard	264.33
5	Miller & Arnold	Monaco	W. J. Williams	263.74
6	Miller & Arnold	Monaco	W. J. Williams	263.74
7	Miller & Arnold	Monaco	W. J. Williams	263.74

Schools, Services, and Airports

A state-by-state tour of the flying field

• **ALABAMA**—A report of the Alabama Aviation Commission shows a total of 45 fields available for use in the State as of Sept. 1. WPA projects are in operation in seven cities, and there are eight projects immediately pending.

The Birmingham Aero Club sponsored a series of three spot landing contests at Birmingham Municipal Airport late in August and early in September. The committee in charge consisted of Dave Denney, chairman, Tom Dwyer, W. K. Hagbin, Charles L. McDaniel, J. C. Schwan, James Adams, and E. P. Evans, Jr. According to Stauffer Adams, manager of the field, a \$242,000 WPA project was scheduled to start early in September. The Metropolitan School of Aeronautics is to open the site of a Wren to Carl W. Wren.

• The WPA is considering establishment of an airport at Jaxton for which \$50,000 has been appropriated.

• **ARKANSAS**—Her Saxena is considering enlargement and other improve-ments; a Chamber of Commerce Municipal Airport.

• **CALIFORNIA**—The Los Angeles City Aviation Commission is taking action to acquire additional lands at the municipal airport. If present plans mature, the field will be a mile square. It is planned to install new runways. A new runway, 3,000x300 ft., has been completed at Mills Field, San Francisco. It is the first sort of a tri-

angle of paved runways. Turf and rock shoulders increase the width another 150 ft. Also under construction is a new \$142,000 administration building, which will be two stories high and will provide 47,000 sq ft. of floor space.

Establishment of a new airport for the San Diego area is being considered by Celia Vatta. Don Smith, manager of San Diego Municipal Airport has reported the project is to be a big activity since the field was dedicated in 1930. Twenty-three commercial and private planes are regularly based at the field. WPA is planning extensive improvements, including siting of the runway at Monterey Airport.

The San Francisco Aviation Commission has recommended to the Board of Supervisors the purchase of the south of San Bruno field for the enlargement of Mills Field. The cost is set at \$105,000.

• **FLORIDA**—TWA is considering extensive improvements at Nassau Airport, located in the plans for a water supply, beacon, field lighting and an administrative building. A radio-type circuit is also being considered.

• **GEORGIA**—Santa Rosa was planning dedication of its rebuilt municipal airport in September. According to a report by Glenn Souders, manager of Clover Field, the Santa Maria Municipal Airport, no more plans are based at the field that every major is full. The DPA was scheduled to start construction Santa Rosa Municipal

and Airport runways with red shale early in August. 40,000 cu ft. of fill has already been put into the runway. The main runway running north-south-west, is 3,000 ft. long and 200 ft. wide. There are two supplementary runways, 3,700 and 1,400 ft. long and each 200 ft. wide. The total cost of the project will be \$65,000, of which \$49,516 is being supplied by the WPA.

• **CONNECTICUT**—Designs of the Denham and Aviation Service Hangars at Branford Field, Easton, will be reported to pay only 50 per cent of the total amount of their losses covering the six month period between May 15 and Nov. 15, according to the Municipal Aviation Commission. The agreements were made to cover losses sustained when the field was flooded last spring. In addition, a toll rebate will be allowed covering the period when hangars were unavailable for use. Construction of a series of runways and a new drainage system is scheduled to get under way early in September.

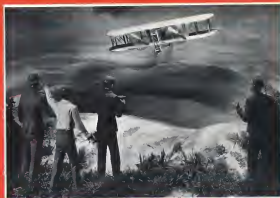
• **IDAHO**—The Madison Airport, Blaine, has been opened by the Standard Meadows Corporation and leased to the Reynolds Flying Club. The field has been cleared of the worst weeds, leaving 800,000 sq ft. of the best ground in the area. 21 members of the Citizens Council met weekly to consider municipal purchase of the field, and 300 petitions appeared, most of them urging municipal ownership.

The committee expected to have its report and recommendations ready by late September or early October. James Mahoney has been named manager of the field, which is located on a 200-acre ranch, pending action by the City Council.

• **DELAWARE**—Construction of a new \$600 ft. brick and steel hangar has begun at Dover Airport, Wilmington.

• **DISTRICT OF COLUMBIA**—The Post Office Department has opened a new municipal building at Washington Airport. The Bureau of Air Commerce will set up a new survey traffic control office in the space then vacated by the administration building. The Bureau's work will be under the direction of Paul Ward.

• **FLORIDA**—A traffic control tower has been completed at Jacksonville Municipal Airport. The labor for its building was supplied by the WPA.



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But it is prouder still of its ability to stay young—thanks to the pioneering research that keeps Socony-Vacuum Aviation Products always in step with the industry's needs.

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Kitty Hawk, through the fledgling days of flying and in today's highest airline era, you will find that Aero Mobilol, Mobilgrease and Aero Mobilgas stand for dependable and economical performance.

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FLOSSER STUDENTS

These students flying at the Flosser's Grand Central Flying School, Grand Central, New York, October, 1935.

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SIDNEY, N. Y.

Rayolds Field, the Jackson Municipal Airport. The street improvement for \$60,000-80,000 has been actively completed. . . . Dedication of the Jackson Airport was scheduled for last August. . . . The State Board of Aeronautics is planning installation of a radio traffic control system at the Lafayette Airport, according to announcement of Floyd E. Rogers, State Director of Aeronautics. . . . R. K. Roach, Grand Rapids, has been appointed general chairman of the National Aeronautics Committee of the United States Junior Chamber of Commerce.

The WPA has approved expenditure of \$1,032 at the airport at McTear, \$2,538 for Elmira, \$1,688 for Miami, and \$1,228 for Hartford. For the whole State \$1,034,568 has been allotted, which will cover improvement work now under way at 40 airports, and work scheduled for 36 more. . . . Lehigh Valley, the Kalamazoo Municipal Airport, has been reopened after completion of an extensive improvement project that has been going on since last November.

• **MINNESOTA**—St. Paul Aviation Club is considering the formation of a St. Paul Chapter of the National Aeronautics Association.

• **MISSISSIPPI**—Went Force is considering the establishment of an airport with WPA assistance costing approximately \$25,000 to \$40,000. City officials of Jackson expect to ask for \$300,000 from the WPA for additional improvements at the Memphis Airport, the major step toward giving priority of the runways and construction of a new hangar. Work is now nearing completion on a \$300,000 WPA project at the airport, which includes a new administration building, repairs to the hangar and grading of the field. . . . Toledo Airport will be dedicated later in October.

• **MISSOURI**—An ordinance providing for a vote on a \$1,000,000 bond issue for the improvement of the Kansas City Airport is to be presented to the City Council soon. It is expected that the contemplated improvements will include concrete runways and an adequate terminal. If the ordinance is approved by the City Council it is expected that the issue will be submitted to the voters in the general election Nov. 5. . . . Ralph W. Peters, manager of Lambert-St. Louis Airport, has requested that all seven hangars at the field be occupied, two recently vacated ones being rented for a year each by the St. Louis Flying Service and Dan Robinson. St. Louis Flying Service also occupies two other hangars at the field. All hangars will conduct a sales and service business.

• **NEBRASKA**—City officials of Omaha have issued a bid for

providing for \$65,000 improvements to the Municipal Airport, including an air improvement plan to changing an administration building and paving made from runway. New hangar will be erected privately. . . . Ray Richardson, Cass County, has purchased a Blonoway.

The new WPA recently purchased by the State Aeronautics Commission and piloted by Comptroller Secretary Charles E. Doyle is being used for night school survey flights over the Republican River Valley. . . . Omaha City Council approved the appropriation of \$20,000 to sponsor a subdivision toward a \$200,000 WPA improvement project for the Omaha Municipal Airport. A north-south-west runway and a north-south runway will be built, asphalt-paved and lighted. . . . 2,000 operations scheduled the second annual Aviation Safety Show at Scottsbluff late in August. Star performer was Joe Johnson, in a standing exhibition.

• **NEVADA**—Wahwee, Nevada, is leveling runways and installing a wind sock at the former emergency landing field south of the city.

• **NEW HAMPSHIRE**—Construction work on the new runway at Bangor International Airport has progressed sufficiently to allow completion of daily service by Central Vermont Airways. Central Air Service announced its new stage air-Camden Airport early in September.

• **NEW JERSEY**—A report by Theodore Kephart, manager of Control and Communications at Camden Airport, CAMDEN, for the first seven months of 1950, showed an increase of 750 passenger flights over the field over the same period in 1949. Passenger traffic was up 3,000 for the same period. These totals include only scheduled operations.

An application to the WPA for \$2,250,000 has been made to continue the airport improvement program at Newark. . . . The report of Saint Richard Allworth, superintendent of Newark Airport for the first half of 1950 showed 165,111 passengers, 331,633 lb. of express, 1901 per cent more than the corresponding period in 1949, and 17,930,000 lb. of air mail.

• **NEW YORK**—A two-day air meet scheduled at Marine Airport, Queens, Sept. 12-13. The program included a race for Taylor Cuts from Reading, Pa., to Glens. . . . Jacksonville is considering extensive additions to the airport building system. Bids have been asked for equipment. . . . The Fair Flyers Club has been organized at Texarkana Airport. The club is entitled to voting rights. Efforts have been elected president and Josephine Towles secretary-treasurer. . . . WPA has allocated \$200,000 for an improvement

project at Utica Airport. Plans call for 35,000-sq ft and \$200-lb. runway. . . . SYRACUSE Aeronautics Association was planning an air show at Syracuse Airport for Sept. 29 and 30. Miss Bishop is the attraction.

The \$100,000 improvement project at Floyd Bennett Field, BROOKLYN, is scheduled for completion early in December. Included in the improvements are two 1,500-ft. concrete runways, two-way lights and construction of radio traffic control buildings.

• **NORTH CAROLINA**—Application for an additional \$150,000 has been made to the WPA for improvement work at Miller Municipal Airport, Winston-Salem. Work under a previously approved \$145,000 project was scheduled to be started early in September. Under that project buildings which are now situated in the center of the field would be moved to the northwest corner. . . . Randolph Airport, Asheville, was scheduled to open with a formal dedication and air show late in August.

• **OHIO**—The Bureau of Air Commerce has granted a repair station license to the Walter Lander Company, Columbus. The machine will be flown by D. Miller. . . . Moore Flying Service, operators of Dorney Municipal Airport, Vandalia, sponsored an air show featuring the Flying Aces early in August. . . . W. Byron Little, cooperator of the Lake-Geary Flying Service, Inc., at Steubenville Municipal Airport started his month prior at the field in August.

A committee named to appraise Transcontinental Airport, Toledo, has set a value of \$62,500 on the property. The city is considering acquiring the field so that it will be eligible for a WPA grant for improvements.

• **OKLAHOMA**—The CME has donated the Oklahoma Air Taxi Service at Wiley Post Airport, OKMARENA, Okla. He has just purchased a new Waco cabin, to add to his Waco Tigerwing, Waco again, and his Wiley Post.

Construction work on an airport at McAllen, Texas, was scheduled to begin early in September and is expected. Plans call for a hangar and administration building.

• **OREGON**—Portland is considering application to the WPA for an additional \$1,500,000 for the new Portland airport. \$1,500,000 has already been allocated. The nine-acre airport will have almost 10 miles of runway.

• **PENNSYLVANIA**—Greensburg is preparing a New Castle airport to replace the old one. Work at Allentown-Bethlehem airport, the overhead beacon light has been discontinued. The improvement program calls



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BY P.

in this country before last month in France, after vacationing in the United States.

• **MAJOR EDWIN H. GORE**, assistant to President **ROBERT H. FINE** of Consolidated Aircraft of New Jersey, has been made the company's Director of Business Relations. Prior to coming with Consolidated, Major Gore was with Reynolds Aircraft of Bristol, Pa., and back in 1946 was one of the members of Pacific Air Products Co., later the Boeing Airplane Co.

• **BRIGADIER F. BARRETT** formerly in charge of aero-dynamic research in the Dunslop Corporation laboratories in New York University, has been appointed assistant professor of aeronautical engineering at Oregon State College. He received his training at New York University, has had experience in teaching research and construction, and is the author of many technical articles.

• As part of the expansion program now under way at the Langford factory of Fairchild Aircraft, Ltd., N. E. Vancourt, senior test engineer, has been appointed manager of engineering and manufacturing activities. Mr. Vancourt's twenty years of aeronautical background dates from 1916 when he joined the design department of Standard Aircraft Corporation. In 1920 he became associated with Martin Aircraft in the development of a light airplane, then with Aviatronics on the first all-metal biplane. Later he joined the design staff at Wright Air Materiel and worked on airplane and engine designs for the U. S. Navy, also acted as production engineer on the "Colombo." He was production engineer on the F4U Thunderbolt and Super Mustang planes, and in 1930 became chief engineer in Kellogg Aircraft Corporation, retaining to accept his present post. Assignment of Mr. Vancourt's appointment comes from **HERBERT H. FINE**, president.

• **FRANK LEE, Jr.**, spectacular world-war ace, recalled with the destruction of engineless aircraft before his death in action on Sept. 28, 1918, was a native son of Houston, Texas. In his honor the American Legion of Arizona has established the Frank Lee, Jr. Memorial Trophy, awarded annually for the highest aggregate score in annual general meeting flying. On Sept. 3, the 1958 trophy was presented to the 79th Patrol Squadron, HQ Air Force, at Phoenix.

• **The American-Globe Airways** pilot **BOB F. MULLIN**, **JOHN P. SPONGE** and **WILLIAM C. BROWN** have received the Medal of Valor from the government of Ecuador for participation in the rescue of two Ecuadorian crew pilots, stranded down in the jungle in March, 1956.

Side Slips

By Robert R. Osborn

WITH Men Thayer and Miss Noyes winning first prize in the Bendix Trophy Race, Miss Lapins second, and Miss Latham and Miss Bishop fifth, it is interesting to recall that only a few years ago the National Air Races officials were determined to exclude women pilots altogether from racing. While they did not insist that there only should be for the safety of the lady pilots possibly the officials were increasing the day when the gender war would be capturing most of the prize money.

These consistently good performances by the girls makes even more exciting the realization of the fact that each year for women at the National Air Races. The contests started off at all directions, so pilot flying a course of her own around some mile-wide and another outstanding level with solid circles around the field. It was accepted in the press box that the judges had selected the winners of that race only by flying more or less personal preference.

SHERMAN OTIS SULLIVAN, in his very "dramatic" article, "Closed Market" in the June 6 issue of *The New Yorker*, says: "The men behind the gates and the gates in the air." The women across the gate first on her planes and took a copy of *The New Republic*. **PAUL** "The pilot means back and side such passengers of everything in all right, which is after all, something to be proud of." He is in a position, however, that he might ask you anything and it would be O.K. (I am convinced that the officials choose their cockpit for their beauty in order to encourage female passengers.) Even if we can do nothing more than the together that's something; and we never of her

down by after the president had made two laps with Miss Brown as pilot. It will be very interesting to follow the career of at least one more who who had to be a "man" to hold his position.

• **LUTHERS OGDEN**, England, Sept. 24 (AP)—"The Reverend Canon R. OGDEN, M.A., made in the parish of St. Andrew, Hampshire, in a 'sky-ride' on a biplane, the day after the plane on the beach last week Sunday, changed his leather coat and helmet for canvas, sunblock and stick, and held services, with the people at his place as his



pilot and the biplane crew of babies as his congregation. "The plane should be an instrument of peace, not of war," the minister says.—Clipping from N. Y. Herald Tribune.

This type of evangelistic work is probably recently successful now that airplane engines have been in such a position, but a few years ago the two-wheel pilot would have lost all of his converts if they had listened to him try to start the engine again.

TWO PARACHUTISTS believe that an article being sent of the suggestions received by the Weather Bureau for coming rain and making the drought in the affected areas in this country. Several people have urged that a fleet of balloons or airplanes carry water from the Great Lakes and drop it on the interior.—There have been a variety of suggestions for coming the water or over the ground with the water or high above the earth. Some advocated long tunnels attached to a balloon or airplane. Others suggested the airplanes fly up and down and around to "mix up" the air.

We can agree the government that the industry would be glad to cooperate with the program—for a financial condition which would help relieve the drought in the concerned airplane market also. We know a couple of manufacturers who have designs which are excellent systems, which would be ideal for starting up the air.



Buying of New Equipment Nears Record Figures in Transportation Field

\$360,000,000 INVOLVED IN RIVE YEAR TRANSIT IMPROVEMENT PLAN



John A. Moore, senior vice president of Transit Union.

Engaged in the most spectacular modernization program in its entire history, the transit industry is such purchasing equipment as never before. In the last year, when a \$100 million of new \$100 million was purchased, the industry is now planning to spend \$360,000,000 in the next five years.

At the first point of transit, and experience, the new vehicle developed by the Transit Railway Board. Customer Committee is ready. Several big new companies are specifically interested. Orders for upwards of 400 of these cars are expected by the end of the year.

Rail Operators Buying Equipment at Record Rate This Year



L. W. Brown, vice president of the American Railway Union.

So far this year, it is estimated that the rail industry has bought nearly \$40,000,000 worth of new vehicles, with a more than even chance of doing at least as well in the remainder of the year. At the present rate it is probable that almost \$50,000,000 worth of new equipment will have been delivered by the end of the year. This will represent a 10% increase over last year, despite the fact that

last purchases set an all time record in 1934. The largest delivery of vehicles in a single operating company is the first in more than 10 years was the 240 new cars sent to the New York City Transit Corporation. An order for 300 buses to Greyhound is now being filled, and the first of these new city is anticipated next year. Several other companies are now going into service throughout the country. Everywhere the industry is buying. Many orders are for less than \$10,000 each. The business is expanding and distributed with the smaller production as well as the larger major business trying to expand. In fact, orders are now being accepted on the basis of 90-day delivery.

New vehicle programs and groups, as well as the replacement and modernization of existing facilities, mean gains for local contractors and orders for materials of construction. Government officials of this industry show that operators are running much tighter lines, more money per month, and that together with the establishment of new bus lines in many big cities, means a constantly growing market for gasoline, lubricating oil and other automotive maintenance supplies. Indeed, the bus industry spends well over a hundred million dollars per year for maintenance, materials and operating supplies. As a market for gas, oil and



A large passenger train with multiple cars.

fuel, such new cars related to operating there is expected to mean that twenty percent more vehicles.

AIR TRANSPORT ENJOYING SOUND BUSINESS EXPANSION



E. P. Johnson, vice president of the National Air Transport Association.

The year a million people will fly on the subject. This is up 30% over last year and more than double the total of 1934.

Every day passenger traffic, mail and express cargoes are mounting to new highs. An expansion has doubled in volume over last year. Continued activity is expected to result in a general and international transportation. Speed, comfort and safety are now taken for granted. Equipment is being modernized on all our lines, and companies are now under way to buy and lease new aircraft which are expected to replace present fleets by early 1937.

Military installation is a tremendous project, with appropriations for new planes and engines looking ahead. The industry is now equipped for the best possible 1936. Interest in carrying to points and before the carrying

is steadily. One manufacturer of a light airplane selling at about \$1000 has already placed an order for 1935 models, the largest single one military order ever placed. In 1932 there was no purchase of the airplane industry was \$100,000,000. The probable figure for 1936 is over \$100,000,000. Material needs of materials, supplies and accessories are now working at top speed to keep up with this demand.

Better business for the aviation industry comes with a better time for other industries as well. The bus and express companies are not only and more and more important in general quantities. New airports are for greater convenience of rapid and more perfect maintenance and will also allow carrying quantities of domestic equipment, light, wing, control units, etc. This production continues. Profitable, increased use of gasoline and oil. Even such heavy equipment as tractors is finding an active market in this industry, not only for use on construction, but for the daily work of the airport, landing planes, moving cargo, and maintaining the airfield.

Smaller than figures to overall manufacturing and air line operations are expanding. The industry is being led to expand to supply travel and to meet rapid expansion. The aviation industry is well on its feet in contributing to the recovery of America, because



Every day, passenger traffic, mail and express cargoes are mounting to new highs.

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Above: Eclipse Propeller "Anti-Icer" — Pump (variable output) for application of ice removing fluids to propeller hub slinger and windshields.



Right: Eclipse Remote Control Rheostat (shielded) for propeller "Anti-Icer" pump.



Above: Eclipse Electric Motor Driven De-Icer Distributing Valve (with integral control valve) for operation wing and tail surface Goodrich De-Icers.



Left: Eclipse Electric Motor Driven De-Icer Distributing Valve (less integral control valve) for operation wing and tail surface Goodrich De-Icers.

Right: Eclipse De-Icer Oil Separator with integral regulating valve to control pressure to wing and tail De-Icers.

